DESICCANT AIR DRYERS FOR SIMPLE RELIABILITY

CD / AD / BD series (360-1600 l/s, 763-3392 cfm)
A dry compressed air system is essential to maintain the reliability of production processes and the quality of your end products. Untreated air can cause corrosion in pipe work, premature failure of pneumatic equipment, and product spoilage. Atlas Copco’s desiccant dryers produce dry compressed air in a reliable and energy-efficient way while protecting your systems and processes.
High reliability
Compressed air entering the air net is always 100% saturated. When it cools, the moisture will condense, causing damage to your air system and finished products. Removing moisture from compressed air with a pressure dewpoint as low as -40°C/-40°F, Atlas Copco desiccant dryers eliminate system failures, production downtime and costly repairs.

Competitive performance
A dewpoint down to -40°C/-40°F together with simple and easy controls guarantee the dryer operates in the best way possible.

Good efficiency
Properly sized pipes and valves ensure a limited pressure drop. Several options are available to increase the efficiency and to reduce the energy consumption.

Limited maintenance
Atlas Copco dryers have a small footprint thanks to the all-in-one design. Delivered ready for use, installation is straightforward, minimizing costly production downtime. All internal components are easily accessible to facilitate maintenance. The use of high-grade desiccant and high-quality valves results in three-year maintenance intervals.

Assuring your peace of mind
Through continuous investment in our competent, committed and efficient service organization, Atlas Copco ensures superior customer value by maximizing productivity. With a presence in over 170 countries, we offer professional and timely service through interaction and involvement. Uptime is guaranteed by dedicated technicians and 24/7 availability.
**HOW DOES A DESICCANT DRYER WORK?**

Wet air passes directly through the desiccant medium which adsorbs the moisture. The desiccant medium has a finite capacity for adsorbing moisture before it must be dried out, or regenerated. To do this, the tower containing saturated desiccant medium is depressurized and the accumulated water is driven off. How this happens depends on the type of desiccant dryer:

- Heatless dryers use only compressed air as a purge.
- Blower purge dryers use a combination of air from an external blower, heat and minimal compressed air.

**The drying process**

1. Wet compressed air flows upward through the desiccant which adsorbs the moisture, from bottom to top.

**The regeneration process**

2. Dry air from the outlet of the drying tower is expanded to atmospheric pressure and sent through the saturated desiccant, forcing the adsorbed moisture out.

3. After desorption, the blow-off valve is closed and the vessel is re-pressurized.

**Switching**

4. After regeneration, the functions of both towers are switched.

**Relative life cycle cost of the dryers over a 10-year period**

![Graph showing relative life cycle cost of dryers]
The drying process
1 Wet compressed air flows upward through the desiccant which adsorbs the moisture, from bottom to top.

The regeneration process
2 Dry air from the outlet of the drying tower is expanded to atmospheric pressure and sent over the heater.
3 The heated air is then sent through the saturated desiccant forcing the adsorbed moisture out, from top to bottom.

Cooling
After the heating process, the hot tower desiccant is cooled. Cooling is done by expanding dry compressed air from the outlet over the hot reactivated tower, from top to bottom.

Switching
5 After regeneration, the functions of both towers are switched.

The drying process
1 Wet compressed air flows upward through the desiccant which adsorbs the moisture, from bottom to top.

The regeneration process
2 The blower takes ambient air and blows it over the external heater.
3 The heated air is then sent through the saturated desiccant, forcing the adsorbed moisture out, from top to bottom.

Cooling
Purge: After the heating, the hot tower desiccant is cooled. Cooling is done by expanding dry compressed air from the outlet of the adsorbing vessel over the hot reactivated tower, from top to bottom.

Switching
5 After regeneration, the functions of both towers are switched.
High-quality desiccant
• Reliable high adsorption capacity desiccant for maximum performance.
• Pressure dewpoint of -40°C/-40°F.

Butterfly valves
High-performance butterfly valves with actuators ensure long lifetime.

Galvanized piping with flanged connections
• Flanged piping simplifies maintenance and minimizes the chance of leakages.
• Properly sized piping.

Cubicle
• IP 54 protected.
• Electronic control board.
• Time-based steering.
• Load/unload freeze contact.

Filters (optional)
• Pre-filter(s) protect desiccant against oil contamination, increasing the lifetime of the desiccant.
• After-filter protects the network against desiccant dust, avoiding network contamination.
• Mounted directly on the inlet and outlet of the dryer, for easy assembly.

Robust and compact design
• Standard frame, including forklift slots and lifting eyes for easy handling.
• Vessel connecting flanges are integrated into the top and bottom shells, lowering the total unit height.

Simple reliability

Check valve
• Nickel-plated.
• Wafer type.
• With integrated fixed nozzle.
High reliability and reduced energy costs

1. **Check valve**
   - Nickel-plated.
   - Wafer type.

2. **Low-watt density heater**
   - Stainless steel design to ensure long lifetime.
   - Nickel-plated heater pipe protects against corrosion.
   - Heater is installed in an insulated heater pipe to assure the most energy-efficient setup.

3. **Advanced control and monitoring system**
   - Fitted inside a real IP54 cubicle for easy cabling and safety.
   - Monitoring of all parameters to ensure maximum reliability for your installation.

4. **Galvanized piping with flanged connections**
   - Galvanized piping simplifies maintenance and minimizes the chance of leakages.
   - Properly sized piping.

5. **Butterfly valves**
   High-performance butterfly valves with actuators ensure long lifetime.

**Filters (optional)**
- Pre-filter(s) protect desiccant against oil contamination, increasing the lifetime of the desiccant.
- After-filter protects network against desiccant dust, avoiding network contamination.
- Mounted directly on the inlet and outlet of the dryer, for easy assembly.

**Robust and compact design**
- Standard frame, including forklift slots and lifting eyes for easy handling.
- Vessel connecting flanges are integrated into the top and bottom shells, lowering the total unit height.

**High-quality desiccant**
- Reliable high adsorption capacity desiccant for maximum performance.
- Pressure dewpoint of -40°C/-40°F.
Industrial performance

1. **Low-watt density heater**
   - Stainless steel design to ensure long lifetime.
   - Nickel-plated heater pipe protects against corrosion.
   - Heater is installed in an insulated heater pipe to assure the most energy-efficient setup.

2. **Advanced control and monitoring system**
   - Fitted inside a real IP54 cubicle for easy cabling and safety.
   - Monitoring of all parameters to ensure maximum reliability for your installation.

3. **Galvanized piping with flanged connections**
   Galvanized and properly sized piping simplifies maintenance and minimizes the chance of leakages.

4. **Butterfly valves**
   High-performance butterfly valves with actuators ensure long lifetime.

**Filters (optional)**
- Pre-filter(s) protect desiccant against oil contamination, increasing the lifetime of the desiccant.
- After-filter protects network against desiccant dust, avoiding network contamination.
- Mounted directly on the inlet and outlet of the dryer, for easy assembly.

**Robust and compact design**
- Standard frame, including forklift slots and lifting eyes for easy handling.
- Vessel connecting flanges are integrated into the top and bottom shells, lowering the total unit height.

**High-quality desiccant**
- Reliable high adsorption capacity desiccant for maximum performance.
- Pressure dewpoint of -40°C/-40°F.
ADVANCED CONTROL AND MONITORING

Atlas Copco’s Elektronikon® control and monitoring system takes continuous care of your AD or BD desiccant dryer to ensure optimal productivity and efficiency at your site.

User-friendly interface
Available in 32 languages, this graphical 3.5-inch high-definition color display with pictograms and LED indicators for key events is easy to use. The keyboard is durable to resist tough treatment in demanding environments.

Comprehensive maintenance display
Valuable items of information displayed include the ServicePlan indicator and preventive maintenance warnings.

Internet-based visualization
The Elektronikon® system monitors and displays key parameters such as dewpoint, vessel pressure and inlet temperature, and includes an energy-savings indicator. Internet-based visualization of your dryer is possible by using a simple Ethernet connection.

SMARTLINK*
- Remote monitoring system that helps you optimize your compressed air system and save energy and costs.
- Provides a complete insight in your compressed air network.
- Anticipates on potential problems by warning you up-front.

* Please contact your local sales representative for more information.
OPTIMIZE YOUR SYSTEM

Scope of supply

<table>
<thead>
<tr>
<th>Air circuit</th>
<th>Inlet air flange</th>
<th>Exhaust silencer</th>
<th>Outlet air flange</th>
</tr>
</thead>
<tbody>
<tr>
<td>Connections</td>
<td>DIN-flanges</td>
<td>ANSI-flanges</td>
<td></td>
</tr>
<tr>
<td>Electrical components</td>
<td>Pre-mounted electrical cubicle</td>
<td>Elektronikon® control and monitoring system (only on BD &amp; AD)</td>
<td>IPS4 protected</td>
</tr>
<tr>
<td>Framework</td>
<td>Base frame with forklift slots</td>
<td>Lifting holes</td>
<td>PED approval</td>
</tr>
<tr>
<td>Mechanical approval</td>
<td>PED approval</td>
<td>ASME approval</td>
<td>CRN approval</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>ML approval</td>
</tr>
</tbody>
</table>

Additional features & options

<table>
<thead>
<tr>
<th></th>
<th>CD 360-1600</th>
<th>AD 360-1600</th>
<th>BD 360-1600</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maximum working pressure 14.5 bar(e)/210 psig</td>
<td>•</td>
<td>-</td>
<td>•</td>
</tr>
<tr>
<td>PDP control</td>
<td>-</td>
<td>•</td>
<td>-</td>
</tr>
<tr>
<td>Pre- and after-filter package for GA oil-injected compressor</td>
<td>•</td>
<td>•</td>
<td>•</td>
</tr>
<tr>
<td>Pre- and after-filter package for Z oil-free compressor</td>
<td>•</td>
<td>•</td>
<td>•</td>
</tr>
<tr>
<td>Pressure relief valves</td>
<td>•</td>
<td>•</td>
<td>•</td>
</tr>
<tr>
<td>Sonic nozzle</td>
<td>•</td>
<td>•</td>
<td>•</td>
</tr>
<tr>
<td>High inlet temperature variant</td>
<td>•</td>
<td>•</td>
<td>•</td>
</tr>
<tr>
<td>High ambient temperature variant</td>
<td>-</td>
<td>-</td>
<td>•</td>
</tr>
<tr>
<td>Dryer tower insulation</td>
<td>-</td>
<td>•</td>
<td>-</td>
</tr>
<tr>
<td>Blower inlet filter</td>
<td>-</td>
<td>-</td>
<td>•</td>
</tr>
<tr>
<td>External pilot air connection for low pressure inlet</td>
<td>-</td>
<td>-</td>
<td>•</td>
</tr>
<tr>
<td>Pneumatic control</td>
<td>•</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

* : Optional  - : Not available
# TECHNICAL SPECIFICATIONS

## Heatless desiccant dryers

<table>
<thead>
<tr>
<th>DRYER TYPE</th>
<th>Inlet flow FAD 7 bar(e)/100 psig</th>
<th>Pressure drop (excluding filters)</th>
<th>Inlet/outlet connections</th>
<th>Filter sizes (recommended)</th>
<th>Dimensions</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>l/s m³/hr cfm bar psi</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>CD 360</td>
<td>360 1296 763</td>
<td>0.18 2.76</td>
<td>80</td>
<td>0.01 µm</td>
<td>1 µm</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>1 µm</td>
<td>L W H</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>1 µm</td>
<td>L W H</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>kg lbs</td>
<td></td>
</tr>
<tr>
<td>CD 480</td>
<td>480 1728 1018</td>
<td>0.14 2.03</td>
<td>80</td>
<td>0.01 µm</td>
<td>1 µm</td>
<td></td>
</tr>
<tr>
<td>CD 630</td>
<td>630 2268 1336</td>
<td>0.14 2.03</td>
<td>80</td>
<td>0.01 µm</td>
<td>1 µm</td>
<td></td>
</tr>
<tr>
<td>CD 970</td>
<td>970 3492 2056</td>
<td>0.12 1.74</td>
<td>80</td>
<td>0.01 µm</td>
<td>1 µm</td>
<td></td>
</tr>
<tr>
<td>CD 1260</td>
<td>1260 4536 2671</td>
<td>0.12 1.74</td>
<td>100</td>
<td>0.01 µm</td>
<td>1 µm</td>
<td></td>
</tr>
<tr>
<td>CD 1600</td>
<td>1600 5760 3392</td>
<td>0.11 1.60</td>
<td>150</td>
<td>0.01 µm</td>
<td>1 µm</td>
<td></td>
</tr>
</tbody>
</table>

## Heated purge desiccant dryers

<table>
<thead>
<tr>
<th>DRYER TYPE</th>
<th>Inlet flow FAD 7 bar(e)/100 psig</th>
<th>Average power consumption</th>
<th>Pressure drop (excluding filters)</th>
<th>Inlet/outlet connections</th>
<th>Filter sizes (recommended)</th>
<th>Dimensions</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>l/s m³/hr cfm bar psi</td>
<td>kW hp bar psi</td>
<td>50 Hz G/PN16 60 Hz NPT/DN</td>
<td>1 µm 0.01 ppm</td>
<td>0.01 µm 0.01 ppm</td>
<td>kg lbs</td>
<td></td>
</tr>
<tr>
<td>AD 360</td>
<td>360 1296 763</td>
<td>5.9 8.0 0.27 3.92</td>
<td>80</td>
<td>0.01 µm</td>
<td>1 µm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>AD 480</td>
<td>480 1728 1018</td>
<td>7.9 10.7 0.17 2.47</td>
<td>80</td>
<td>0.01 µm</td>
<td>1 µm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>AD 630</td>
<td>630 2268 1336</td>
<td>10.8 14.6 0.17 2.47</td>
<td>80</td>
<td>0.01 µm</td>
<td>1 µm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>AD 970</td>
<td>970 3492 2056</td>
<td>16.8 22.7 0.17 2.47</td>
<td>100</td>
<td>0.01 µm</td>
<td>1 µm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>AD 1260</td>
<td>1260 4536 2671</td>
<td>21.7 29.3 0.17 2.47</td>
<td>100</td>
<td>0.01 µm</td>
<td>1 µm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>AD 1600</td>
<td>1600 5760 3392</td>
<td>27.5 37.1 0.11 1.60</td>
<td>150</td>
<td>0.01 µm</td>
<td>1 µm</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

## Heated blower purge desiccant dryers

<table>
<thead>
<tr>
<th>DRYER TYPE</th>
<th>Inlet flow FAD 7 bar(e)/100 psig</th>
<th>Average power consumption</th>
<th>Pressure drop (excluding filters)</th>
<th>Inlet/outlet connections</th>
<th>Filter sizes (recommended)</th>
<th>Dimensions</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>l/s m³/hr cfm bar psi</td>
<td>kW hp bar psi</td>
<td>50 Hz G/PN16 60 Hz NPT/DN</td>
<td>1 µm 0.01 ppm</td>
<td>0.01 µm 0.01 ppm</td>
<td>kg lbs</td>
<td></td>
</tr>
<tr>
<td>BD 360</td>
<td>360 1296 763</td>
<td>8.4 11.3 0.16 2.32</td>
<td>80</td>
<td>0.01 µm</td>
<td>1 µm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>BD 480</td>
<td>480 1728 1018</td>
<td>10.4 14.0 0.16 2.32</td>
<td>80</td>
<td>0.01 µm</td>
<td>1 µm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>BD 630</td>
<td>630 2268 1336</td>
<td>14.8 20.0 0.16 2.32</td>
<td>80</td>
<td>0.01 µm</td>
<td>1 µm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>BD 970</td>
<td>970 3492 2056</td>
<td>21.8 28.4 0.16 2.32</td>
<td>100</td>
<td>0.01 µm</td>
<td>1 µm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>BD 1260</td>
<td>1260 4536 2671</td>
<td>27.7 37.1 0.16 2.32</td>
<td>100</td>
<td>0.01 µm</td>
<td>1 µm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>BD 1600</td>
<td>1600 5760 3392</td>
<td>35.3 47.7 0.11 1.60</td>
<td>150</td>
<td>0.01 µm</td>
<td>1 µm</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Reference conditions: Compressed air inlet temperature: 35°C/100°F. Inlet relative humidity: 100%. Dryer inlet pressure for 11 bar variants, after inlet filtration.
COMMITTED TO SUSTAINABLE PRODUCTIVITY

We stand by our responsibilities towards our customers, towards the environment and the people around us. We make performance stand the test of time. This is what we call – Sustainable Productivity.