Refrigerant air dryers

FD VSD 100-300, FD 5-95 and FX 1-16
(5-300 l/s/11-636 cfm)
Why dry your compressed air?

Compressed air contains oil, solid particles and water vapors. It is the inherent result of the compression process, which concentrates the natural water vapors and particles in the air that surrounds us. This untreated compressed air poses a substantial risk to your air system and end products. Its moisture content alone can cause corrosion in pipe work, premature failure of pneumatic equipment, product spoilage and more. An air dryer is therefore essential to protect your systems and processes.

Refrigerant dryers by Atlas Copco

Atlas Copco’s refrigerant dryers provide the clean, dry air you need to expand the life of your equipment and ensure the quality of your products. Our FD and FX dryers are designed in-house and tested using the most stringent methods. They meet or exceed the international standards for compressed air purity and are tested according to ISO 7183:2007.

FX 1-16
Quality Performance
• Available in 16 sizes from 7 to 300 l/s/15 to 636 cfm.
• Pressure dew point as low as +3°C/+37.4°F.
• Electronic no-loss drain with safety function.
• Controller with pressure dew point display.
• Easy installation.
• Minimal maintenance.

FD 5-95
First-Rate Efficiency
• Available in 11 sizes from 6 to 95 l/s/13 to 201 cfm.
• Pressure dew point as low as +3°C/+37.4°F.
• Electronic no loss drain with safety function.
• Controller with pressure dew point display, energy saving option, alarm contacts,...
• Quiet operation.
• Constant purity class -;4 - according ISO 8573-1:2010.

FD VSD 100-300
Unrivaled Energy Savings
• Available in 6 sizes from 100 to 300 l/s/212 to 636 cfm.
• Supreme energy savings: up to 50% on indirect energy costs and up to 70% on direct energy costs.
• Low pressure drop, typically below 0.2 bar/2.9 psi.
• Pressure dew point as low as +3°C/+37.4°F.
• Advanced touchscreen controller: visualization, alarm history, remote control,...
• All-in-one design with very small footprint.
• Delivered ready for use.
• Quiet operation.
• Constant purity class -;4 - according ISO 8573-1:2010.

Extending your VSD energy savings to your quality air

The introduction of Atlas Copco’s VSD (and later VSD+) compressor technology was an industry milestone. By automatically adjusting its motor speed as air demand fluctuates depending on production flow or time, a VSD compressor offers double digit reductions in energy use and in lifecycle costs. With the FD VSD, Atlas Copco is extending this energy-saving principle to your quality air equipment.
FD VSD 100-300: Unrivalled Energy Savings

1. **VSD inverter**
   Controls the speed of the compressor to match your air demand and ensure the highest possible energy savings.

2. **High-efficiency heat exchanger**
   Counter-flow compact brazed plate or aluminum heat exchanger, with air-to-air side for optimum cooling efficiency and the lowest possible pressure drop.

3. **Integrated water separator**
   Low velocity with high separation efficiency, even in low flow conditions.

4. **Electronic no-loss condensate drain**
   Opens the drain only when needed to eliminate unnecessary loss of compressed air during timed draining.

5. **Elektronikon® Touch controller**
   Provides advanced control and allows for remote monitoring.

6. **Single electrical connection**
   Ensures plug-and-play installation.

---

**VSD for superior energy savings**
Atlas Copco’s in-house developed VSD technology matches your FD dryer’s power consumption to your production’s actual air flow. While a traditional refrigerant dryer can only be turned on or off, Atlas Copco’s FD VSD mirrors your production’s demand for compressed air as it fluctuates during the day, week or year. This ensures supreme energy savings as well as a stable dew point.

**VSD dryer**

**Fixed speed dryer**

**Minimal environmental impact**
FD VSD dryers use the CFC-free R410A refrigerant, which has an ozone depletion potential (ODP) of zero. The refrigerant meets the strict F-Gas regulations and, due to its low power consumption, has an outstanding TEWI (Total Equivalent Warming Impact) performance.

**Optimum performance and safety in all conditions**
- Hot gas bypass valve prevents freezing at lower loads.
- The extremely reliable R410A rotary compressor provides the best performance with minimum environmental impact.
- Capillary tubes cope with all conditions – no moving parts for extra reliability.
- Condenser with louvered fin technology for improved performance in dusty environments.

**Advanced remote monitoring and control**
- High-tech Elektronikon® Touch controller with warning indications, dryer shutdown and maintenance scheduling.
- Standard SMARTLINK remote monitoring to maximize air system performance and energy savings.

**Robust and compact design**
- Forklift opening for smooth transport.
- Easy front and side panel access.
- No bulky thermal mass heat exchanger needed to save on energy.

**Filters**
If your production requires higher levels of air quality and filtration, UD+ filters can be added on to your FD VSD dryer.
FD 5-95: First-Rate Efficiency

1. **Low-noise compressor with liquid separator**
   Lasts longer thanks to limited vibrations, minimal moving parts, and reduced risk of leakage.

2. **High-efficiency heat exchanger**
   Counter-flow compact brazed plate or aluminum heat exchanger, with air-to-air side for optimum cooling efficiency and the lowest possible pressure drop.

3. **Integrated water separator**
   Low velocity with high separation efficiency even in low flow conditions.

4. **Electronic no-loss condensate drain**
   With level sensor, backup manual drain and drain alarm.

5. **Fan switch**
   Reduces energy consumption and optimizes the pressure dew point at very low temperatures.

6. **Hot gas bypass valve**
   Ensures stable pressure dew point and prevents freezing at lower loads.

7. **Refrigerant separator**
   Eliminates the chance of moisture entering the compressed air system.

8. **Single electrical connection**
   Allows for plug-and-play installation.

**Supreme energy efficiency**
- The FD offers a low pressure drop – typically below 0.2 bar/2.9 psi – and minimal energy consumption.
- The compact brazed plate or aluminum heat exchanger was designed specifically to provide optimal pre-cooling and the lowest possible pressure drop.
- The electronic no-loss condensate drain comes with a level sensor to open the drain only when needed, preventing unnecessary loss of compressed air.

**Comprehensive control and monitoring options**
- The Elektronikon® Alpha controller displays the pressure dew point and relative humidity.
- Remote alarm and start/stop control through voltage-free contact.
- Additional features such as alarm history and standard remote visualization.

**Easy installation and long maintenance intervals**
- Small footprint thanks to an innovative all-in-one design.
- Delivered ready for use, minimizing costly production downtime.

**Low environmental impact**
FD dryers use CFC-free refrigerants (R134A and R410A) with an ozone depletion potential (ODP) of zero.

**Reliable performance in tough conditions**
- Hot gas bypass valve prevents freezing at lower loads.
- R134A piston compressor with high coefficient of performance (extremely reliable R410A rotary compressor for models FD 60-FD 95) provides the best performance with minimum environmental impact. Capillary tubes cope with all conditions – no moving parts for extra reliability.
- Condenser with louvered fin technology for improved performance in dusty environments.
FX 1-16: Quality Performance

1. Refrigerant separator
   - No chance of moisture entering the compressed air system.

2. Hot gas bypass
   - Ensures stable pressure dew point and eliminates the possibility of condensate freezing.

3. Digital display
   - Provides peace of mind through precise monitoring of pressure dew point.

4. Single electrical connection
   - Allows for plug-and-play installation.

5. Easy access to key components
   - For straightforward servicing.

6. Water separator
   - Offers high efficiency for better pressure dew point.

7. Compact design
   - For a small footprint.

8. Low-noise rotary compressor with integrated liquid separator
   - Lasts longer thanks to limited vibrations, minimal moving parts, and reduced risk of leakage.

Pressure dew point precision
The FX comes in a wide range of sizes (7-300 l/s or 15-636 cfm) to offer a steady pressure dew point as low as +3°C/+37.4°F. Its easy to use digital display precision measures and monitors the pressure dew point and dryer performance.

Digital display
- Pressure dew point: exact measurement and visual monitoring.
- Status: refrigerant compressor and fan.
- Alarms: high/low pressure dew point and probe failure.
- Service warning.

Reliable
Built according to the stringent Atlas Copco standards, the FX is made of high quality, generously sized components.

Hot environments
High ambient temperatures can put your equipment to the test. The FX range offers several high temperature models that ensure dependable performance in conditions up to 46°C/115°F.

Significant cost savings
- Increased reliability and lifetime of tools and equipment.
- Reduced pipe work leaks and thus a lower energy bill.
- Less equipment breakdowns and operational interruptions.
- Minimal chance of product damage as a result of moisture carryover.

Sustainable refrigerant
The FX range comes with refrigerant that is compliant with F-Gas regulations to ensure the lowest possible carbon footprint and energy consumption.
VSD: a game-changer in energy savings

When purchasing a refrigerant dryer, the main focus is usually on the initial cost. However, this only represents approximately 10% of the lifecycle cost of the dryer. Energy, maintenance and installation make up the bulk of your actual dryer costs. Direct and indirect (pressure drop) energy costs are the most important.

Indirect energy costs
Indirect energy costs are related to the extra energy your air compressor must consume to overcome the pressure drop that takes place in the air dryer. By design, Atlas Copco FD VSD dryers offer a low pressure drop and efficient heat transfer – both of which contribute to a reduction of the indirect energy costs.

Low pressure drop
If a refrigerant dryer has a high internal pressure drop, the compressor needs to run at a higher pressure. This wastes energy and increases operating costs. Atlas Copco has designed our refrigerant dryers to minimize pressure drop. A pressure drop typically below 0.2 bar/2.9 psi at full flow is ensured by the heat exchanger technology, an integrated low velocity water separator, and generously sized components.

Efficient heat exchanger technology
Atlas Copco’s refrigerant dryers use a counter flow heat exchanger on both the air-to-air and air-to-refrigerant side. Compared to a cross flow heat exchanger, the counter flow design results in a more efficient heat transfer and stable temperatures. This significantly lowers energy consumption.

Direct energy costs
Direct energy costs are related to the power that the dryer consumes. Atlas Copco’s FD VSD dryers match their energy usage to the actual compressed air demand. This reduces energy consumption by as much as 70% compared to conventional dryers.

Reduce your total lifecycle cost by up to 50% with Atlas Copco’s VSD dryers
• Up to 50% savings on indirect energy costs
• Up to 70% savings on direct energy costs

VSD outperforms thermal mass technology
Many conventional dryers rely on thermal mass technology to reduce energy costs. Also called cycling dryers, these units come with thermal mass storage which can be used to dry the air with the dryer’s compressor temporarily switched off. While thermal mass technology certainly generates energy savings, these are offset by the additional energy these dryers require to cool the thermal mass. In addition, as the refrigerant compressor’s operation is controlled by the thermal mass, the compressed air dew point rises and falls significantly. This can compromise your air quality by up to 2 purity classes. Finally, thermal mass dryers offer only limited or no energy savings in environments with high ambient temperatures. VSD technology has proven to deliver superior results in terms of energy use, dew point stability and service costs.

Thermal mass: some energy savings and unstable dew point

VSD: superior energy savings and stable dew point
Advanced control

Atlas Copco’s refrigerant dryers are built to reliably and efficiently deliver quality air. But in the end, it’s all about how they perform on your work floor, meeting your individual needs and responding to your specific conditions. That is why the FD VSD, FD and FX come with comprehensive control options to allow you to get the best performance from your Atlas Copco dryer.

FD VSD 100-300:  
Elektronikon® Touch controller
- 4.3-inch high-definition color display with clear pictograms and service indicator.
- Internet-based dryer visualization using a simple Ethernet connection.
- Automatic restart after voltage failure.
- Built-in SMARTLINK online monitoring.
- More flexibility: four different week schedules.
- Graphical service plan indication.
- Remote control and connectivity functions.

FD 5-95:  
Elektronikon® Alpha controller
- Exact measurement and visual monitoring of pressure dew point and ambient temperature.
- High/low pressure dew point alarm.
- Relative humidity indicator.
- Energy saving mode.
- Switch off at freezing alarm.
- Alarm history and standard remote visualization.

FX 1-16: Digital display
- Pressure dew point: exact measurement and visual monitoring.
- Energy saving mode.
- Alarms: high/low pressure dew point and probe failure.
- Service warnings.

Remote monitoring

SMARTLINK: Data Monitoring Program
SMARTLINK captures live data from your compressed air equipment and translates it in clear insights. At a glance, you can check uptime, energy efficiency and machine health.
- Remote monitoring that helps you optimize your compressed air system and save energy and costs.
- Provides a complete insight in your compressed air network.
- Anticipates potential problems by warning you upfront.
- Efficient service planning and parts handling to give you improved uptime.

SMARTLINK & Total Responsibility
Get the most out of SMARTLINK as part of a Total Responsibility Plan. Step back, relax, and let our service engineers monitor your compressed air system. We know exactly when to service your machines, diagnose any issues and be there on time to fix them.
### Technical specifications FD 100-300 VSD

<table>
<thead>
<tr>
<th>Model</th>
<th>Maximum inlet conditions at full flow (ambient/ inlet)</th>
<th>Inlet flow</th>
<th>Pressure drop</th>
<th>Power consumption</th>
<th>Kompressed air connections</th>
<th>Dimensions</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>°C</td>
<td>l/s</td>
<td>Nm³/h</td>
<td>bar</td>
<td>kW</td>
<td>hp</td>
<td>bar</td>
</tr>
<tr>
<td>FD 100 VSD</td>
<td>60</td>
<td>100</td>
<td>121</td>
<td>0.16</td>
<td>2.3</td>
<td>0.44</td>
<td>0.86</td>
</tr>
<tr>
<td>FD 140 VSD</td>
<td>60</td>
<td>100</td>
<td>121</td>
<td>0.16</td>
<td>2.3</td>
<td>0.44</td>
<td>0.86</td>
</tr>
<tr>
<td>FD 180 VSD</td>
<td>60</td>
<td>160</td>
<td>181</td>
<td>0.18</td>
<td>2.6</td>
<td>0.54</td>
<td>1.04</td>
</tr>
<tr>
<td>FD 220 VSD</td>
<td>60</td>
<td>220</td>
<td>246</td>
<td>0.14</td>
<td>2</td>
<td>0.77</td>
<td>1.6</td>
</tr>
<tr>
<td>FD 260 VSD</td>
<td>60</td>
<td>260</td>
<td>351</td>
<td>0.15</td>
<td>2.5</td>
<td>0.92</td>
<td>1.95</td>
</tr>
<tr>
<td>FD 300 VSD</td>
<td>60</td>
<td>300</td>
<td>438</td>
<td>0.18</td>
<td>2.6</td>
<td>1.04</td>
<td>2.10</td>
</tr>
</tbody>
</table>

### Technical specifications FD 5-95 50 Hz & 60 Hz

<table>
<thead>
<tr>
<th>Model</th>
<th>Maximum inlet conditions at full flow (ambient/ inlet)</th>
<th>Inlet flow</th>
<th>Pressure drop</th>
<th>Power consumption</th>
<th>Kompressed air connections</th>
<th>Dimensions</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>°C</td>
<td>l/s</td>
<td>Nm³/h</td>
<td>bar</td>
<td>kW</td>
<td>hp</td>
<td>bar</td>
</tr>
<tr>
<td>FD 5</td>
<td>60</td>
<td>60</td>
<td>12</td>
<td>0.24</td>
<td>3.9</td>
<td>0.72</td>
<td>1.52</td>
</tr>
<tr>
<td>FD 10</td>
<td>60</td>
<td>10</td>
<td>21</td>
<td>0.11</td>
<td>1.6</td>
<td>0.32</td>
<td>0.68</td>
</tr>
<tr>
<td>FD 15</td>
<td>60</td>
<td>15</td>
<td>32</td>
<td>0.12</td>
<td>1.75</td>
<td>0.33</td>
<td>0.71</td>
</tr>
<tr>
<td>FD 20</td>
<td>60</td>
<td>20</td>
<td>42</td>
<td>0.13</td>
<td>1.88</td>
<td>0.34</td>
<td>0.76</td>
</tr>
<tr>
<td>FD 25</td>
<td>60</td>
<td>25</td>
<td>53</td>
<td>0.17</td>
<td>2.47</td>
<td>0.41</td>
<td>0.90</td>
</tr>
<tr>
<td>FD 30</td>
<td>60</td>
<td>30</td>
<td>64</td>
<td>0.20</td>
<td>3.05</td>
<td>0.49</td>
<td>1.06</td>
</tr>
<tr>
<td>FD 35</td>
<td>60</td>
<td>35</td>
<td>75</td>
<td>0.23</td>
<td>3.64</td>
<td>0.57</td>
<td>1.21</td>
</tr>
<tr>
<td>FD 40</td>
<td>60</td>
<td>40</td>
<td>86</td>
<td>0.26</td>
<td>4.26</td>
<td>0.66</td>
<td>1.36</td>
</tr>
<tr>
<td>FD 45</td>
<td>50</td>
<td>45</td>
<td>106</td>
<td>0.29</td>
<td>5.00</td>
<td>0.76</td>
<td>1.51</td>
</tr>
<tr>
<td>FD 50</td>
<td>50</td>
<td>50</td>
<td>116</td>
<td>0.32</td>
<td>5.91</td>
<td>1.01</td>
<td>2.03</td>
</tr>
<tr>
<td>FX 60</td>
<td>50</td>
<td>60</td>
<td>127</td>
<td>0.35</td>
<td>7.23</td>
<td>1.01</td>
<td>2.03</td>
</tr>
<tr>
<td>FD 65</td>
<td>50</td>
<td>65</td>
<td>138</td>
<td>0.37</td>
<td>7.99</td>
<td>1.10</td>
<td>2.29</td>
</tr>
<tr>
<td>FD 70</td>
<td>60</td>
<td>70</td>
<td>148</td>
<td>0.32</td>
<td>8.77</td>
<td>1.17</td>
<td>1.39</td>
</tr>
<tr>
<td>FD 75</td>
<td>60</td>
<td>75</td>
<td>159</td>
<td>0.35</td>
<td>9.55</td>
<td>1.26</td>
<td>1.58</td>
</tr>
<tr>
<td>FD 80</td>
<td>60</td>
<td>80</td>
<td>170</td>
<td>0.38</td>
<td>10.37</td>
<td>1.35</td>
<td>1.76</td>
</tr>
<tr>
<td>FD 85</td>
<td>60</td>
<td>85</td>
<td>179</td>
<td>0.41</td>
<td>11.19</td>
<td>1.44</td>
<td>1.95</td>
</tr>
</tbody>
</table>

### How refrigerant dryers work

A refrigerant dryer uses a refrigerant circuit and heat exchanger(s) to pre-cool air, refrigerate it to condense moisture vapor, and then reheat it to prevent pipe sweating downstream.

### Air circuit

1. Air-to-air heat exchanger: Incoming air is cooled down by the outgoing dry, cold air.
2. Air-to-refrigerant heat exchanger: The air is cooled to the required dew point by the refrigerant circuit. The water vapor condenses into water droplets.
3. Integrated water separator: The moisture is collected and evacuated by the electronic drain.

### Refrigerant circuit

1. Refrigerant compressor: Compresses the gaseous refrigerant to a higher pressure.
2. Regulator valve: The hot gas bypass valve regulates the dryer to prevent freezing at lower load conditions.
3. Refrigerant condenser: Cools the refrigerant so that it changes from gas to a liquid.
4. Refrigerant filter: Protects the expansion device from harmful particles.
5. Throttle expansion valve: The expansion process reduces the pressure and cools the refrigerant further.
6. Liquid separator: Ensures that only refrigerant gas enters the compressor.

### Reference conditions

- Ambient temperature: 30°C/86°F
- Working pressure: 2 bar (g)/30 psig
- Maximum ambient temperature: 50°C/122°F

### Limitations

- Maximum inlet temperature: 46°C/115°F
- Maximum inlet pressure: 50°C/122°F