

## **PF6 FlexSystem**

Atlas Copco

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The future of flexible production



# Industry Challenges!

Today, customer needs and preferences are changing rapidly and manufacturers need to respond quickly with appropriate products. The cycle of product renewal is becoming shorter and traditional mass production is being challenged, especially with electrification and flexibility.

This is driving manufactures to search more effective ways of developing new technologies and new production lines in the most sustainable way.

<image><image><complex-block><complex-block>



Improve overall equipment effectiveness (OEE)

#### Driving Innovation

Atlas Copco's Smart assembly technologies are ready to guide you through this new revolution, from the development phase to production. Overcome your production challenges with some of the most innovative systems on the market



**Reduce** engineering effort



\*

Accelerate new product introduction and re-balancing

Improve data analytics

# **Bring your** traditional line into the future

Atlas Copco all-new PF6 FlexSystem is a fixtured controller that enables improved flexibility and higher productivity on the line

## **Innovation** is the key to staying competitive

**Smart Connected Assembly supports Industry 4.0** becoming a reality. A reality where technology is easy to use and quickly delivers value.





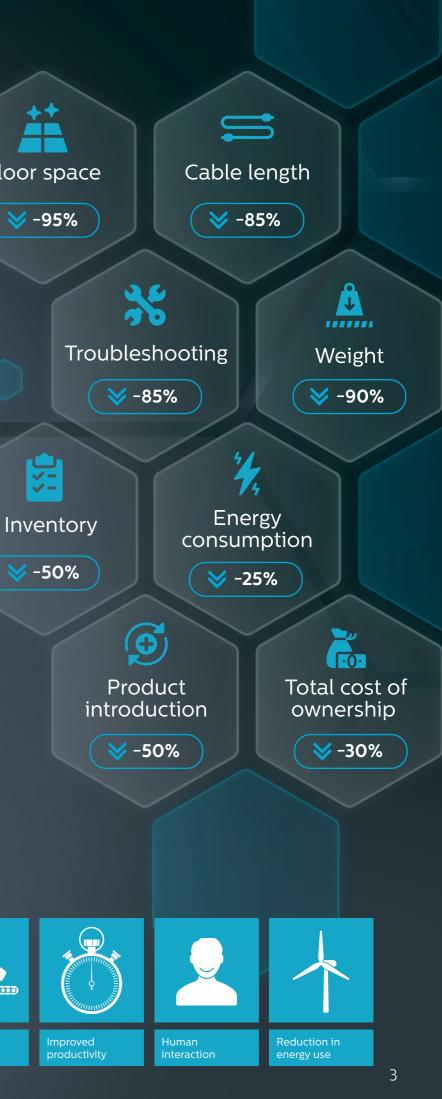
uptime

Reduction in defects New product introduction

++ Floor space

**≫** -95%

\*-\*-



# **Compact size** cuts costs

The new PF6 FlexSystem is designed to optimize the production line. The compact form factor means:

#### Reduce installation effort with less cables and infrastructure

System integration nearby a connected tool requires no cables, cable trays, or heavy labor efforts.

#### Reduce floor utilization and improve your operator and material flow

With its lean design, cleaning up around the workstation becomes a breeze.

#### Improve freedom on your moving fixtured machines

With its compact size that require less hanging cables, the PF6 FlexSystem become more flexible and lighter, improving ergonomics and work range.

#### Reduce troubleshooting time and increase OEE

With less components under stress, this modular plug-and-play controller increases your availability by more than 85%.

### Flexibility can reduce your cost and increase your uptime

#### What customer are saying?

When I implemented the PF6 FlexSystem, I was able to extend the working range by another 5 meters! I have a ton of freedom on the line and no longer have to worry about cable management and troubleshooting."

In conjunction with the most durable fixtured tools on the market today, our Application Centers have the ability to combine standard Atlas Copco acessories to innovate a customized solution, such as a torgue arm, wheel multiple, and more.



We can standarize your solution and replicate it in any factory around the world with full Atlas Copco support!

Vould you like to learn more about Global Projects at Atlas Copco?





Increased







# **Easy system integration**

A modular PF6 FlexSystem reduce your engineering efforts, making the integration with line equipments easier and effective .

Improve your safety, while eliminate multiple cables and increase reliability and MTBF without worry about dirt or wet environments.



#### What happens if an assembly step fails and the product needs rework?

The PF6 FlexSystem, together with our Scalable Quality Solution (SQS) or Smart AMS software systems, offers the chance to create your own state-of-the-art error-proofing system.



Zero defect = no rework, no scrap, no warranty claims, no recalls

Being in control of your processes has never been so easy!!

Improve your processes with the FlexSystem and SQS or Smart AMS!

**Result data collection** 

Operator guidance

Part verification





Reductior in defects



#### What customer are saying?

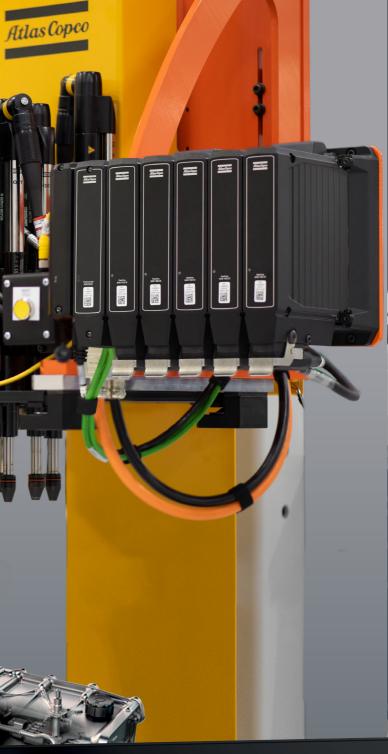
"I saved two whole installation days using the PF6 FlexSystem. The product is extremely fast and smooth. I also saved seven seconds in cycle times."

Looking to learn more about our SQS or Smart AMS software solutions?

**IP 54** 

PROFIsafe









# **High productivity** with high flexibility

### How can you increase flexibility without decreasing productivity?

New technologies are coming and production lines need to adapt fast to be able to provide cost-effective solutions. The PF6 FlexSystem is optimized for automation and robotic integration. With its lightweight, modular design and hot swap capabilities, you can reduce the amount of stations on the line, which increases productivity, flexibility as it reduces the total project cost.

#### This is flexible production... The future is here!

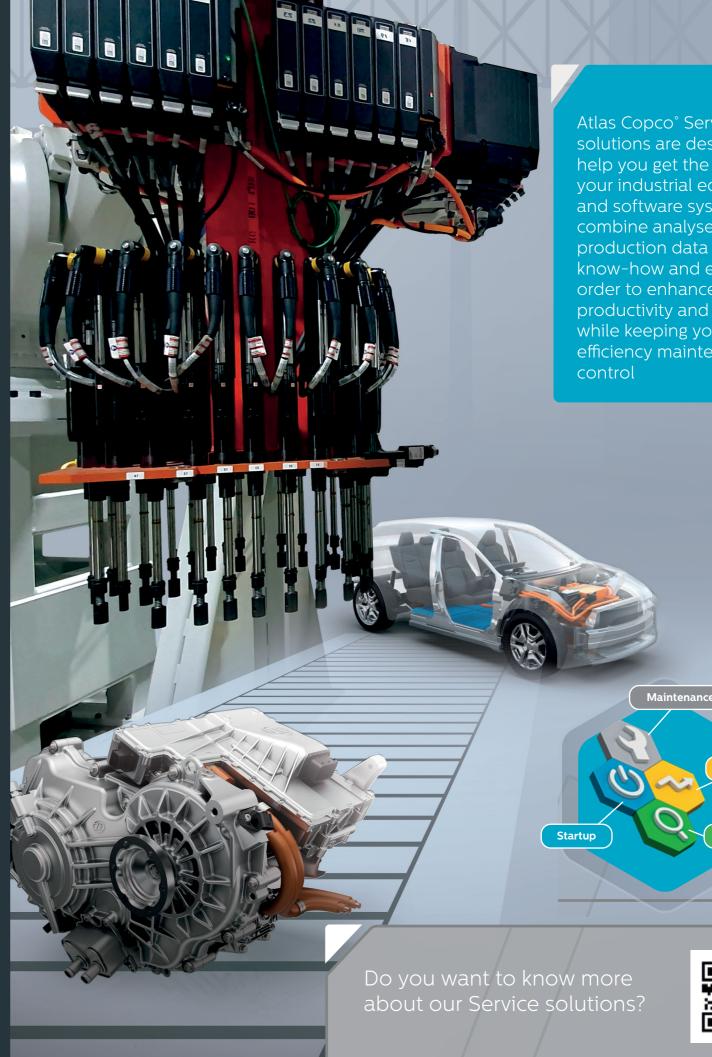
With hotswap capabilities, you can say goodbye to multi-stations that consume production time and floor space.

PF6 FlexSystem's flexibility allows hotswap of complete power-heads or different tool configurations keeping the same controller system.



#### What the customer are saying:

The PF6 FlexSystem hot swap capability significantly increases flexibility in my plant, reducing line space and saving \$1.2M on my project!."



#### Atlas Copco<sup>®</sup> Service solutions are designed to help you get the most out of your industrial equipment and software systems.. We combine analyses of production data with know-how and expertise in order to enhance your productivity and quality; while keeping your cost efficiency maintenance under



Analysys

#### Atlas Copco

## Are you ready for Industry 4.0?

Industry 4.0 goes further than simply connecting equipment and collecting data. The key factor is the abillity to generate useful values out of your data lake.

The TN8 user interface can be customized to support different departments and demands, significantly improving quality and efficiency on the line.

MOVE FROM REACTIVE TO PROACTIVE WITH TO



#### **COMMON INTERFACE WITH TOOLSTALK 2**



Take advantage of our simple, intuitive platform, ToolsTalk 2 which saves on training time, along with programming and analysis efforts. The PF6 FlexSystem shares a commom interface with Atlas Copco Power Focus 6000, the Power Focus 8, and our Tensor IxB Integrated controller tools!

Looking to learn more about our software solutions?

PF6 FlexSystem is designed with state of the art components for fully automated and robotic applications. It can endure high vibrations and accelerations up to 35Gs.

Our Automation Innovation Center is ready to design fully integrated PowerHEAD systems, including tightening, vision and engineering.

#### What the customer are saying:

"Atlas Copco full solution made my life easy! We reduced more than 50% our rework and scrap rates with the live dashboard where I am able to verify the quality of my production line in real-time."







leduction n defects



Reduction in energy use



Improved productivity



# PF6 FlexSystem Flex components

### FlexController IP54

- USB 2.0
- Ethernet communication
- Communication with Fieldbus module
- PROFIsafe capability
- Real-time Clock (RTC) with backup (10 years)
- Fully isolated, external IO ports
- ProfiNet Controller
- Flex IAM

- Temperature sensor, power stage and analysis
- Class III emergency stop channel

- Servo
- Power rectification
- Control board

### **FlexCarrier**

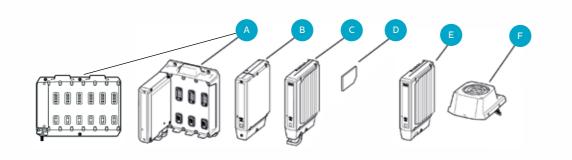
- AC-power, with fuse and distribution
- DC 24V power generation
- Emergency stop functions
- Supervision and fan control
- Supports flexible mounting

#### **FlexDrive**

- Power supply for the motor
- Inrush and DC-bus monitoring
- 3-phase power stage and current measurement
- Tool interface driver and tool power supply
- AC input-, DC bus- and Current-control
- Tool control
- Tool cable port to spindle.



### **PF6 FlexSystem Components**



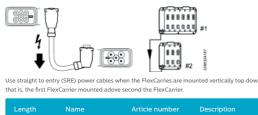
Α	FlexCarrier 3 slot	8436 1500 03
А	FlexCarrier 6 slot	8436 1500 06
в	FlexController Anybus	8436 1500 10
В	FlexController ProFISafe	8436 1500 01
В	FlexController CIPSafety	8436 1500 11
с	FlexDrive	8436 1500 02
D	FlexIAM Generic	8436 1500 21
E	FlexBlank	8436 1500 07
F	FlexFan	8436 1500 04

#### **Power cables**



Length	Name	Articie number	Description
1 m	Power Cable	4222 1948 01	PF6 Flex SE 1m
2 m	Power Cable	4222 1948 02	PF6 Flex SE 2 m
3 m	Power Cable	4222 1948 03	PF6 Flex SE 3 m
5 m	Power Cable	4222 1948 05	PF6 Flex SE 5 m
10 m	Power Cable	4222 1948 10	PF6 Flex SE 10 m

#### Power cable, straight to right entry (SRE)



Length	Name	Articie number	Description
0.65 m	Power Cable	4222 2083 11	PF6 Flex SRE 0.65 m

8.8

Articie numbe

4222 1946 11

4222 1946 12

Descripti

PF6 Flex LE 0.22m

PF6 Flex LE 0.365m

Power cable, right entry (RE)

er cables are used when the flexCarriers

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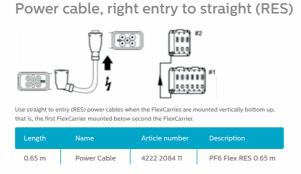
Name

Power Cable

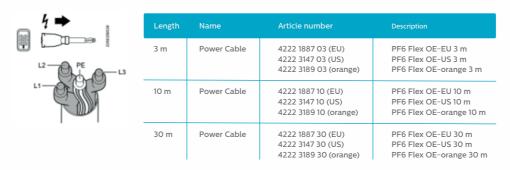
Power Cable

0.22 m

0.365 m



Power cable, open end (OE)



#### **Tool Cables Flex tool Cables**



Length	Name	Articie number	Description
1 m	Tool Cable Flex	4222 5272 01	PF6 Flex-QST1 m
1,25 m	Tool Cable Flex	4222 5272 11	PF6 Flex-QST 1.25 m
1,5 m	Tool Cable Flex	4222 5272 12	PF6 Flex-QST 1.5 m
2 m	Tool Cable Flex	4222 5272 02	PF6 Flex-QST 2 m
3 m	Tool Cable Flex	4222 5272 03	PF6 Flex-QST 3 m
5 m	Tool Cable Flex	4222 5272 05	PF6 Flex-QST 5 m
7 m	Tool Cable Flex	4222 5272 07	PF6 Flex-QST 7 m
10 m	Tool Cable Flex	4222 5272 10	PF6 Flex-QST 10 m
15 m	Tool Cable Flex	4222 5272 15	PF6 Flex-QST 15 m

#### QST tool cable



The QST tool cable can used to extend the PF6 FlexTool cable from the tool to the FlexDrive.

Length	Denomination	Articie number	Length	Denomination	Articie number
2 m	QST tool Cable	4220 3799 02	4.5	QST Robotic Cable	4220 5399 04
3 m	QST tool Cable	4220 3799 03	5	QST Robotic Cable	4220 5399 50
5 m	QST tool Cable	4220 3799 05	5.8	QST Robotic Cable	4220 5399 05
7 m	QST tool Cable	4220 3799 07	7	QST Robotic Cable	4220 5399 70
8 m	QST tool Cable	4220 3799 08	10	QST Robotic Cable	4220 5399 10
10 m	QST tool Cable	4220 3799 10	15	QST Robotic Cable	4220 5399 15

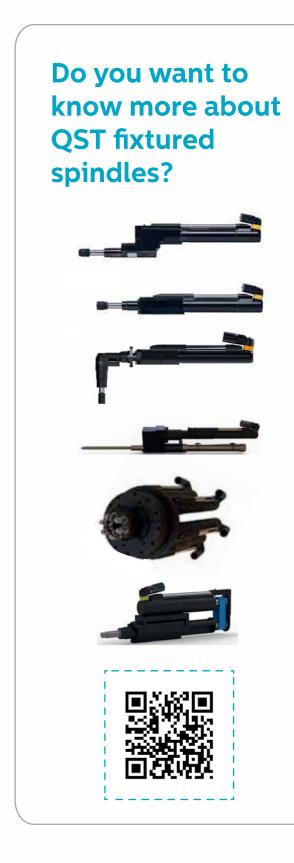
#### **Control cables**

[=] 0.10 m [=L	+  0.10 m	r2 0.10 m

Length(L)	Name	Articie number	Description
440 mm	Control Cable	4222 2062 01	PF6 Flex 440 mm
590 mm	Control Cable	4222 2062 04	PF6 Flex 590 mm
820 mm	Control Cable	4222 2062 03	PF6 Flex 820 mm
1 m	Control Cable	4222 2062 11	PF6 Flex 1 m
2 m	Control Cable	4222 2062 12	PF6 Flex 2 m
3 m	Control Cable	4222 2062 13	PF6 Flex 3 m
5 m	Control Cable	4222 2062 15	PF6 Flex 5 m
10 m	Control Cable	4222 2062 20	PF6 Flex 10 m

# Name Article number Description 0.22 m Power Cable 4222 2082 11 PF6 Flex LE 0.22m 0.365 m Power Cable 4222 2082 12 PF6 Flex LE 0.365m

Power cable, left entry (LE)



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