# **PAC SH128 JD 751HP FT4**

## Diesel - Qmax 4,460 USgpm - Hmax 590 ft



Indicative picture of the product

#### **PAC Head series**

The pump system consists of a centrifugal pump and a separator, which enables air to be separated from the liquid and be sucked by a vacuum pump - making automatic priming possible. Even with suction heights of several feet the machine rapidly evacuates the air from the suction pipe and starts to pump. Additionally, thanks to the enclosed impeller, the PAC range is also suitable for pumping liquids with solids in suspension with best possible efficiency.

#### **Applications**

The PAC SH128 Atlas Copco pump is designed to withstand toughest applications and delivers best in class pumping efficiency. One of the most common area of utilization is the mining and Oil & Gas segment where reliability, efficiency and versatility is the key to provide a customized solution. Other suitable applications within Construction and General dewatering, Municipal as well as General Industry are ideal for the PAC SH128 pump. Atlas Copco pumps are packed with features that not only meet, but exceed the needs of our customers.

#### **Benefits**

#### **Solids handling**

Closed impeller type with solids handling capability of 1.2" for trouble free operation

#### Serviceability

Semi cartridge seal and bolted front wear ring for easy service



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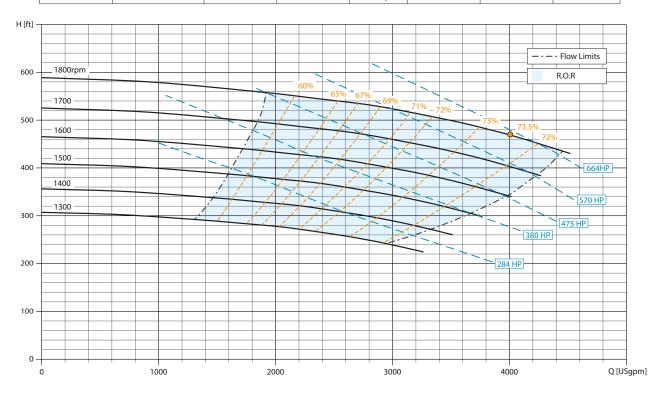
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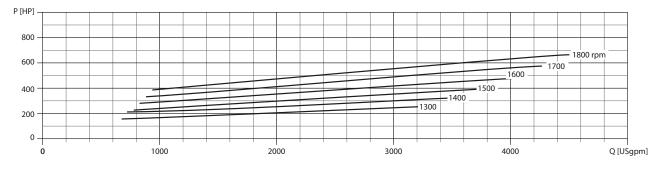
### **Performance curves**

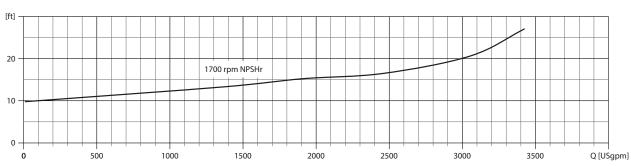
Test according to UNI EN ISO 9906 standard - level 2 Test liquid: clean water, density 62.43 lb/ft3 (8.345 lb/gal)

#### Losses from priming system and check valve not included

Speed	Impeller Dia.	Style	Solids Dia.	Ns	Suction	Discharge	No. Vanes
Various	23" / 590 mm	Closed	1.2" / 31 mm	1800 rpm	12" / 300 mm	8" / 200 mm	5









# **PAC SH128 JD 751HP FT4**

## **Technical data**

#### **Pump**

Model	PAC SH128		
Qmax	4,460 USgpm		
Hmax	590 ft		
Q max eff.	4,000 USgpm		
Eff. max	73.5 %		
Suction port	12" Flange - ANSI class 150		
Delivery port	8" Flange - ANSI class 300		
Impeller type	Closed, 5 vane		
Impeller diameter	23"		
Solids handling	1.2"		
Material			
Casing	ASTM A536 SG iron		
Impeller	ASTM A743 Stainless		
Wear ring	ASTM A351 Stainless		
Wear plate	ASTM A351 Stainless		
Shaft	ASTM A564 Stainless		
Mechanical Seal faces	Silicon Carbide Vs Tungsten Carbide		
Elastomers	VITON		
Check Valve	ASTM A536 ductile iron + NBR rubber flap		
Separator	Steel		
Wear ring Wear plate Shaft Mechanical Seal faces Elastomers Check Valve	ASTM A351 Stainless ASTM A351 Stainless ASTM A564 Stainless Silicon Carbide Vs Tungsten Carbide VITON ASTM A536 ductile iron + NBR rubber flap		

## **Priming system**

Vacuum pump	
Vacuum pump type	Diaphragm
Nominal air capacity	50.0 cfm
Max vacuum	- 23.6 inHg
Drives	Link belt

#### **Engine**

Make	John Deere		
Model	6180CI510		
Type	Diesel turbo common rail		
Displacement	1096 in <sup>3</sup>		
No. cylinders	6		
Cooling	Liquid with radiator		
Rpm type	Variable		
Max operating speed	1800 rpm		
US emissions	EPA Tier 4 Final		
Starting	Electric		
Engine system voltage	24 V		
<b>Engine Power rating</b>	751 hp		

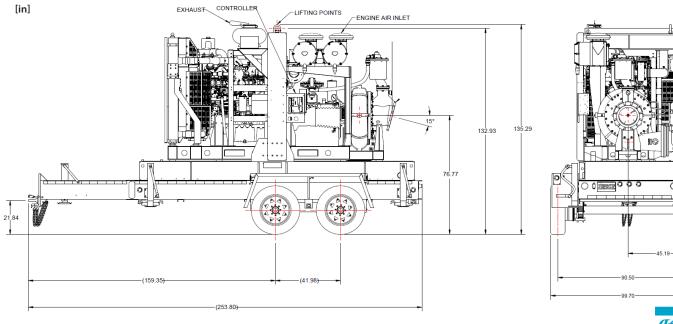
### **Control panel**

Model	PW 1000
	Manual operation
	Automatic operation: start-stop with transducers or floats
	FleetLink Optional

#### Arrangement

Technical data			
Features	Lifting beam.		
Battery	Acid charge Pb-Ca maintenance free, 24V - 1100 CCA		
Fuel tank capacity	475.5 USG		
Fuel consumption	50,5 US Gal/hr @1,600 rpm		
Dry weight	21,800 lb		
Wet weight	25,520 lb		

# **Dimensional drawing**





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