

# Fixed and variable speed dry claw vacuum pumps

Our range of dry claw vacuum pumps deliver benefits that include higher productivity, minimized energy consumption, operator-friendly control, easy maintenance, and lower operation costs. They are friendly on the environment – with no contaminated oil to dispose. Dry technology means no exhaust emissions and a clean, reliable performance.



**DZS 065-300A** 



**DZS 065-300AP** 



**DZS 500-1000 V** 



DZS 600-1200 VSD+

Bareshaft variant available for DZS 065-300A and DZS 500-1000 V series | Oxygen variant available for DZS 065-300A series only



DZS 100-400 VSD+A



DZM 1200-1600 VSD+A



### **Easy maintenance**

Long life bearings and seals, a separate and isolated pumping element, quick access to the pumping chamber make for easy cleaning in the event of product carry-over



### **Cleverly designed element**

Modular design allows flexibility and efficiency in terms of maintenance and life cycle costs



### Smart kit (VSD+ and Multi-claw)

Prevents overheating when running at ultimate vacuum



### VSD+ drive

Integrated VSD+ inverter drive and pressure setpoint control



### Silencer

Reduced noise from the pump and into the work environment



### Inlet non return valve

Isolates pump from process when the pump is shut off



### **Built to last**

Innovative construction materials and coatings for a lifetime of reliable operation even in harsh conditions



### Wide range

Available in bare shaft, fixed speed IE4 motor and variable speed (VSD+) variants

# **Introducing the Atlas Copco DZS A Series**

The 2<sup>nd</sup> generation of dry claw vacuum pumps





Improved performance

**Better reliability** 

**Easier maintenance** 





The DZS 065-300A series are Atlas Copco's second-generation dry mono claw vacuum pumps. These pumps take it a step further from the previous generation by improving performance and efficiency.

We have re-designed the silencer to ensure lower noise levels, improved on performance with higher pumping speed and increased the reliability by lowering the internal temperature of the pump. You can also expect an improved cost of ownership due to the ease of service and ability to maintain on-site.

The simplicity, robustness, efficiency, and contaminant handling capability of these pumps make them the smart choice for your application.





# **DZS 065-300AP**

The DZS 065-300AP series are reliable pressure variant blowers that deliver low pressure air. These pumps are ideal for production processes such as pneumatic conveying. The pressure variants are compact and can fit into either centralized or decentralized installations.



## DZS 100-400 VSD+A

The DZS 100-400 VSD+A series are equipped with a Variable Speed Drive helping achieve increased productivity due to the pressure set point control. These compact machines with small footprint deliver high reliability through a rugged and robust design.



With Bluetooth connection, smartphone control available

# DZS 500-1000 V

The DZS 500-1000 V series of dry claw vacuum pumps are contactless vacuum pumps with modular construction consisting of compartments; pumping and gear chambers are separated by using labyrinth seals.

The DZS 500-1000 V series offers low maintenance and continuous duty operations. The pumps are air-cooled and directly driven by a flanged motor via a coupling. A built-in anti-suckback valve installed in the inlet flange will prevent the air from flowing back into the vacuum chamber when the pump is shutdown. PEEKCOAT coating on process wetted parts and rotors make this pump suitable for harsh applications that feature high water vapor loads.





# DZS 600-1200 VSD+

The DZS 600-1200 VSD+ series are single stage, oil-free, air-cooled and with the VSD+ inverter drive technology built-in. They are a range of long-life and durable pumps with very low maintenance for rough vacuum applications. These compact machines with small footprint deliver high reliability through a rugged and robust design.

Due to the integrated VSD+ inverter drive and pressure setpoint control, the pump is capable to run with elevated rotor speeds while matching the motor speed to the load coming from the process. The pump can run at it's ultimate vacuum level continuously without overheating.



With Bluetooth connection, smartphone control available

# DZM VSD+A - Multi-claw vacuum system

A complete smart multi-claw vacuum pumping system mounted on a skid. The DZM VSD+A system is perfectly designed to meet larger process demands with a central vacuum system. This vacuum pumping package offers a controllable system ranging from 24 to 1,560 m³/h integrated into one platform with a 'plug & play' concept. At the heart of this system is the DZS 300A claw vacuum pump providing efficiency, robustness and better ultimate performance. Driving every DZS 300A pump with a dedicated VSD enables to maximize performance and guarantee stable vacuum level. With two sizes DZM 1200 VSD+A, DZM 1600 VSD+A available and the option to expand the central vacuum system with centrally controlled multiple packages, we can offer a complete turn-key solution.







### Low noise

Atlas Copco prides itself on offering environmentally friendly solutions and noise level plays a big part. Our reputation for designing and building units with low noise emissions is renowned in the industry.



### Plug & play

This concept of design greatly reduces complexity and installation costs compared to other central systems designs. The package not only consists of the pumps but also comprises the common inlet manifold and an exhaust manifold resulting in two simple pipe connections.



### **Easy maintenance**

Uptime and reduced maintenance effort is guaranteed with our central vacuum systems. Easy access to each pump without stopping or needing additional equipment for basic maintenance actions.



### VSD+ drive

The DZM multi-claw vacuum system is equipped with 4 Variable Speed Drives (VSD), which guarantees a stable vacuum level at the process, while at the same time maintaining equal running hours between all pumps.



# HEX@™ vacuum pump controller

- Automated insights and updates
- Configurable interface
- Secure web-based interface
- Smart functionalities



Scan QR code to know more about HEX@™

# Centralized intelligence. Decentralized installation.

At Atlas Copco, we believe that + is more. The pumps are equipped with a VSD+ drive on the motor, enabling PI-Loop functionality as well as multiple options for remote connectivity, including the in-house developed Atlas Copco VSD+ app. We take a static pump and make it intelligent.

### Multiple ways to connect to your DZS VSD+ intelligent pump



### **HMI** via smartphone or PC

Start/stop/control/commission, local trending and monitoring



### **Monitoring**

Dashboard, real time, local trending read-out



### **ModBUS RTU**

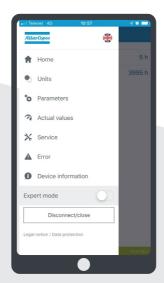
Pressure, speed, temperature, current, RH, power start/stop/control/commission



### **HEX@ Grid LINK**

Ability to centralize and control multiple pumps, including regulating pressure, speed and start/stop

### What if a smartphone could control a vacuum pump?





The Atlas Copco VSD+ app, a unique application for iOS and Android devices, lets you control and monitor a vacuum pump with your smartphone. The VSD+ app allows for ease of commission for your DZS VSD+ vacuum pump by providing 3 parameters - target pressure, start/stop delay and stop level. Start your pump, connect the VSD+ app via bluetooth, enter the desired parameters and you are set to run your pump.



With the VSD+ app you also have live visualization of the actual performance and settings. You can monitor details such as inlet pressure, rotor speed, running hours, service intervals, etc.

\*The VSD+ app is available both on App Store and Google Play



Download to find your suitable software for the VSD+ here.

# **Applications**

- CNC routing/clamping
- Plastics (Pneumatic conveying, extrusion)
- Pneumatic conveying
- Vacuum sewage
- Drying
- Sterilizing
- Pick and place
- Central vacuum systems













# **Technical specifications**

		Unit	DZS 065A	DZS 150A	DZS 300A	DZS 100 VSD+A	DZS 200 VSD+A	DZS 400 VSD+A
Performance	Peak pumping speed (50Hz)	m³h⁻¹ / cfm	65 / 38	150 / 88	300 / 176		189 / 111	398 / 234
	Peak pumping speed (60Hz)	m³h-1 / cfm	78 / 47	180 / 104	360 / 208	105 / 62		
	Ultimate vacuum continuous	mbar / torr	50 / 37.5	50 / 37.5	140 / 105	50 / 37.5	50 / 37.5	140 / 105
Nominal motor power	@ 50Hz	kW / hp	1.8 / 2.0	3.7 / 5.0	6.2 / 8.3		5.5kW / 7hp	11kW / 15hp
	@ 60Hz	kW / hp	2.2 / 3.0	3.7 / 5.0	7.5 / 10.0	3kW / 5hp		
	@ RPM	50Hz / 60Hz	3000 / 3600	3000 / 3600	3000 / 3600	4500	3900	4200
Vacuum connections	Inlet/ Outlet connection*		G 1 1/4"	G 1 1/4" or NPT-G 1 1/4" or NPT	G 2 - G 1 1/4" or NPT	G 1 1/4" or NPT-G 1 1/4"" or NPT	G 1 1/4" or NPT-G 1 1/4" or NPT	G 2" or NPT-G 1 1/4" or NPT
Dimensions	W x H x L (50Hz)	mm		401 x 475 x 897	501 x 567 x 1036	401 x 565 x 900	401 x 619 x 932	501 x 764 x 1087
	W x H x L (60Hz)	mm	401 x 475 x 879					
Operating data	Voltage available	V	200 / 230 / 380 460 / 575	200 / 230 / 380 460 / 575	200 / 230 / 380 460 / 575	380 / 460	380 / 460	380 / 460
	Noise (50Hz / 60Hz)	dB(A)	72 / 75	72 / 75	72 / 75	72 / 76	72 / 76	72 / 76
	Operating temperature	°C / °F	0 to 40 / 32 to 104	0 to 40 / 32 to 104	0 to 40 / 32 to 104	0 to 40 / 32 to 104	0 to 40 / 32 to 104	0 to 40 / 32 to 104
	Oil capacity (Gear box)	I / gal	0.7 / 0.185	0.7 / 0.185	1.5 / 0.30	0.7 / 0.185	0.7 / 0.185	1.5 / 0.30

<sup>\*60</sup>Hz and VSD+A models come with NPT adapters

		Unit	DZS 065AP	DZS 150AP	DZS 300AP	
Performance	Max. displacement (50HZ) m <sup>3</sup> h <sup>-1</sup> / c		65 / 39	150 / 88	238 / 140	
	Max. displacement (60HZ)	m³h-1 / cfm	78 / 46	180 / 106	280 / 165	
	Max. outlet pressure	bar(g)	1.8	2.3	2.3	
Nominal motor power	@ 50Hz	kW / hp	3.7 / 5.0	11 / 14.75	19 / 25.5	
	@ 60Hz	kW / hp 3.7 / 5.0		15 / 20.11	22 / 29.5	
	@ RPM	50Hz / 60Hz	3000 / 3600	3000 / 3600	3000 / 3600	
Vacuum connections	Inlet- outlet connection		G 1 1/4" or NPT - G 1 1/4" or NPT	G 1 1/4" or NPT - G 1 1/4" or NPT	G 2 - G 1 1/4" or NPT	
Dimensions	W x H x L (50 Hz)	mm	404 672 000	401 x 672 x 1089	F04 704 4040	
	W x H x L (60 Hz)	mm	401 x 672 x 988	401 X 672 X 1089	501 x 784 x 1310	
Operating data	Voltage available	V	200 / 230 / 380 / 460 / 575	200 / 230 / 380 / 460 / 575	200 / 230 / 380 / 460 / 575	
	Operating temperature	°C / °F	0 to 40 / 32 to 104	0 to 40 / 32 to 104	0 to 40 / 32 to 104	
	Oil capacity (Gear box)	I / gal	0.7 / 0.185	0.7 / 0.185	1.5 / 0.30	

		Unit	DZS 500 V	DZS 1000 V	DZS 600 VSD+	DZS 1200 VSD+
Performance	Peak pumping speed (50Hz)	m³h-1 / cfm	500 / 294	950 / 558		1140 / 670
	Peak pumping speed (60Hz)	m³h-1 / cfm	600 / 353	1140 / 670	600 / 353	
	Ultimate vacuum continuous	mbar / torr		200 /	150	
Nominal motor power	@ 50Hz	kW / hp	9.2 / 12.3	18.5 / 25	44.44.7	22 / 30
	@ 60Hz	kW / hp	11 / 14.7	22 / 30	11 / 14.7	
	@ RPM	50Hz / 60Hz	2850	/ 3450	3450	
Vacuum connections	Inlet/ Outlet connection		**BSP(G)3"/2.5"	DN100 PN6 /DN100 PN10	**BSP(G)3"/2.5"	DN100 PN6 /DN100 PN10
Dimensions	W x H x L (50Hz)	mm	586 x 845 x 1252	680 x 1240 x 1468	500 000 1202	680 x 1284 x 1460
	W x H x L (60Hz)	mm	586 x 845 x 1310	680 x 1274 x 1434	586 x 969 x 1362	
Operating data	Voltage available	V	400V 50Hz / 380V 60Hz / 460V 60Hz		380V / 460V	
	Noise (50Hz / 60Hz)	dB(A)	76 / 78	82 / 85	up to 78	up to 85
	Operating temperature	°C / °F	5~40 /		41~104	
	Oil capacity (Gear box)	l / gal	1.5 / 0.4	2.8 / 0.7	1.5 / 0.4	2.8 / 0.7

	Unit	DZM 1200 VSD*A	DMZ 1600 VSD*A
Number of integrated pumps		3 x DZS 400 A	4 x DZS 400 A
Number of VSD pumps		3	4
N	m³/h	24 - 1170	24 - 1560
Nominal displacement	cfm	14 - 688	14 - 918
	mbar (a)	150	150
Ultimate vacuum level*	"Hg Vac	25.5	25.5
	Torr	112.5	112.5
	W x H x L (mm)	1575 x 1982 x 1460	1575 x 1982 x 1460
Dimensions	W x H x L (in)	62 x 78 x 57.5	62 x 78 x 57.5
Permissible ambient	°C	0 - 40	0 - 40
temperature range	°F	32 - 105	32 - 105
Inlet connection size	Flange	*DN 100	*DN 100
Exhaust connection size	Flange	*DN 100	*DN 100
Voltage	V	380 - 460 Vac +/- 10%	380 - 460 Vac +/- 10%
N	kW	33	44
Nominal power	hp	44	59

<sup>\*</sup>For continuous duty/operation

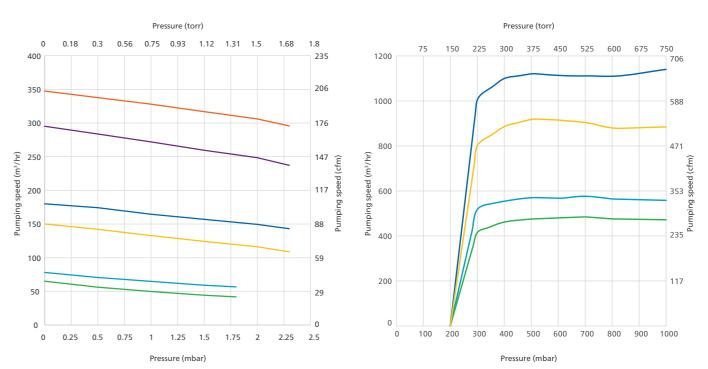
# **Performance curves**

### **DZS 065-300A** DZS 100-400 VSD+A **Fixed speed** Variable speed Pressure (torr) Pressure (torr) 150 225 300 375 450 525 600 675 750 150 225 300 375 450 525 600 675 750 450 235 400 350 300 176 250 250 147 117 150 100 100 50 50 100 200 500 600 0 400 900 1000 100 200 300 400 500 600 800 1000 Pressure (mbar) DZS 065A 60Hz DZS 150A 60Hz DZS 300A 60Hz DZS 100 VSD+A DZS 200 VSD+A DZS 400 VSD+A ■ DZS 300A 50Hz DZS 065A 50Hz DZS 150A 50Hz DZS 100 VSD+A DZS 400 VSD+A DZS 200 VSD+A

@min speed

### **DZS 065-300AP**

### Fixed speed



DZS 300AP 60Hz

### DZS 600-1200 VSD+

DZS 150AP 50Hz

### Variable speed

Pressure (torr)

■ DZS 065AP 60Hz ■ DZS 150AP 60Hz

# 75 150 225 300 375 450 525 600 675 750 1000 800 471 (fig.) pages 600 2353 200 0 100 200 300 400 500 600 700 800 900 1000

DZS 1200 VSD+ @max speed

DZS 1200 VSD+ @min speed

### DZM 1200-1600 VSD+A

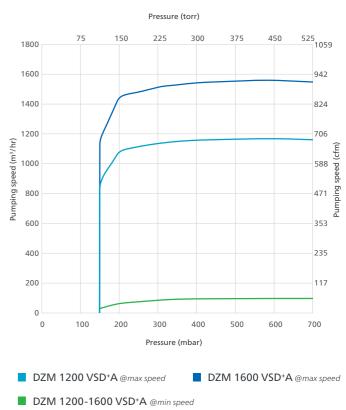
DZS 500 V 60Hz DZS 1000 V 60Hz

■ DZS 500 V 50Hz ■ DZS 1000 V 50Hz

DZS 500-1000 V

**Fixed speed** 

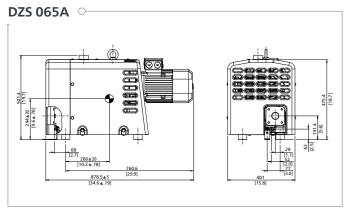
### Variable speed

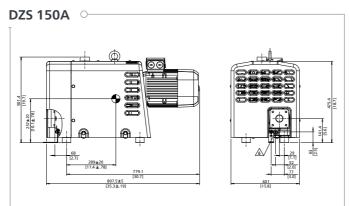


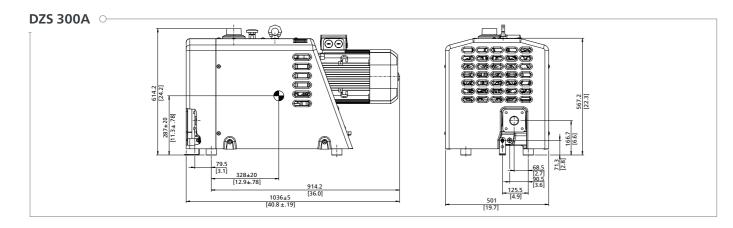
DZS 600 VSD+ @max speed

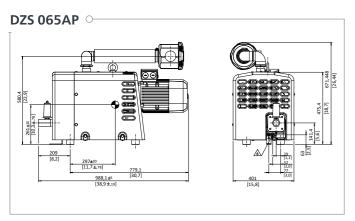
DZS 600 VSD+ @min speed

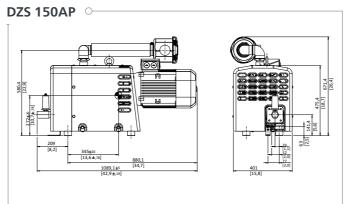
# **Drawings and dimensions**

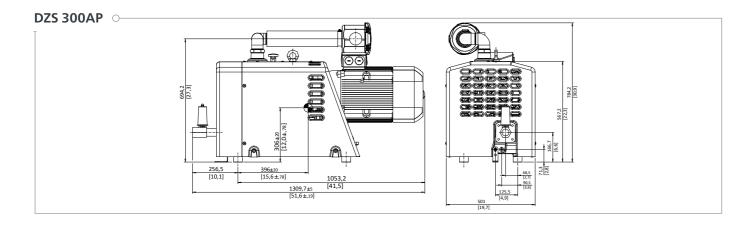


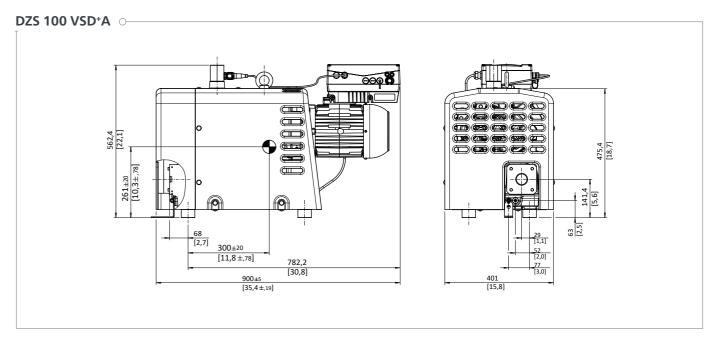


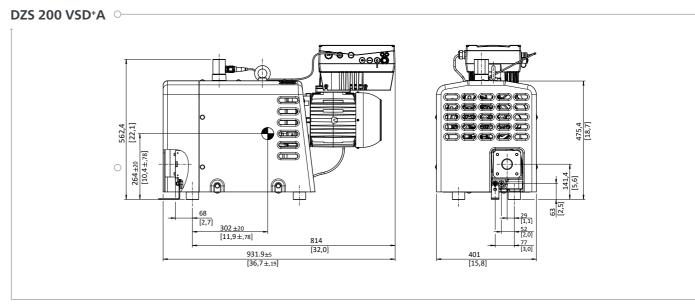


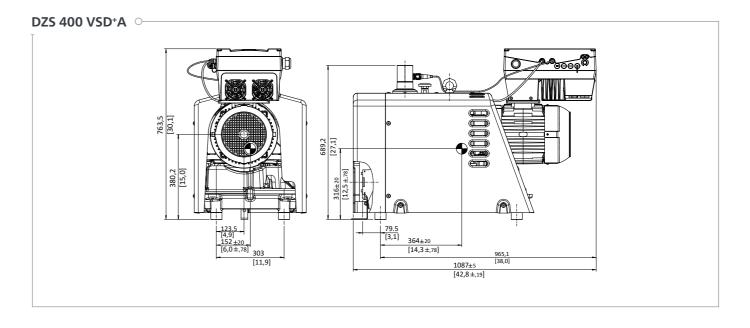




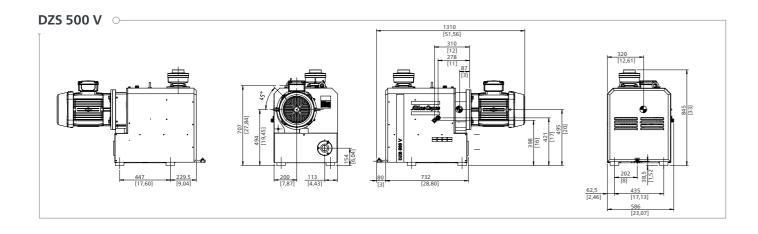


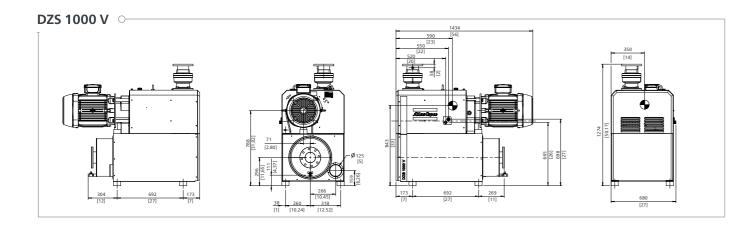


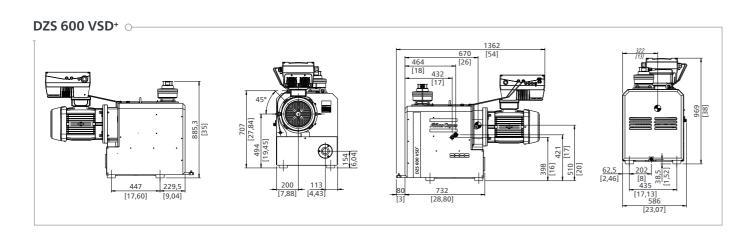


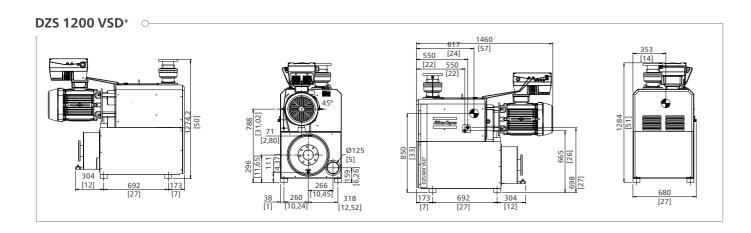


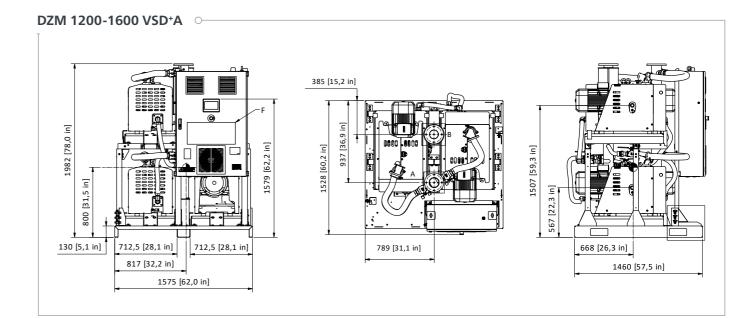
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### **Service solutions**

# **Preventive Care**



# Complete service with our Preventive Care plan

We take over the maintenance planning and responsibility for servicing your vacuum pump on a regular basis. Our Preventive Care plan is tailored to your pump's needs. As your pump is serviced with the latest technology, high levels of energy efficiency are achieved. We will also optimize service events to reduce your total cost of ownership and increase your productivity. This allows you to focus fully on your production.



### **Cost-effective approach**

Regular scheduled maintenance can identify potential problems before they occur and plans can be structured around your individual production situation. Preventive Care enables cost management as you can plan your maintenance costs in advance. In this way, expenses associated with unplanned downtime are minimized.



# Maximize the lifetime of your vacuum pumps

Our vacuum specialists are well trained and experts in the field. They will help you to improve uptime and protect your processes. Regular maintenance conducted by one of our vacuum specialists reduces the risk of deterioration. Damaged or worn parts will be replaced with genuine Atlas Copco spare parts to protect your investment and increase the lifespan of your vacuum pumps.



# Reliability meets non-stop productivity

We use genuine Atlas Copco spare parts and oil and our services are conducted by vacuum specialists according to manufacturer's recommendations. This enhances your vacuum pump performance, reducing the risk of downtime and enabling your production to run more smoothly.

