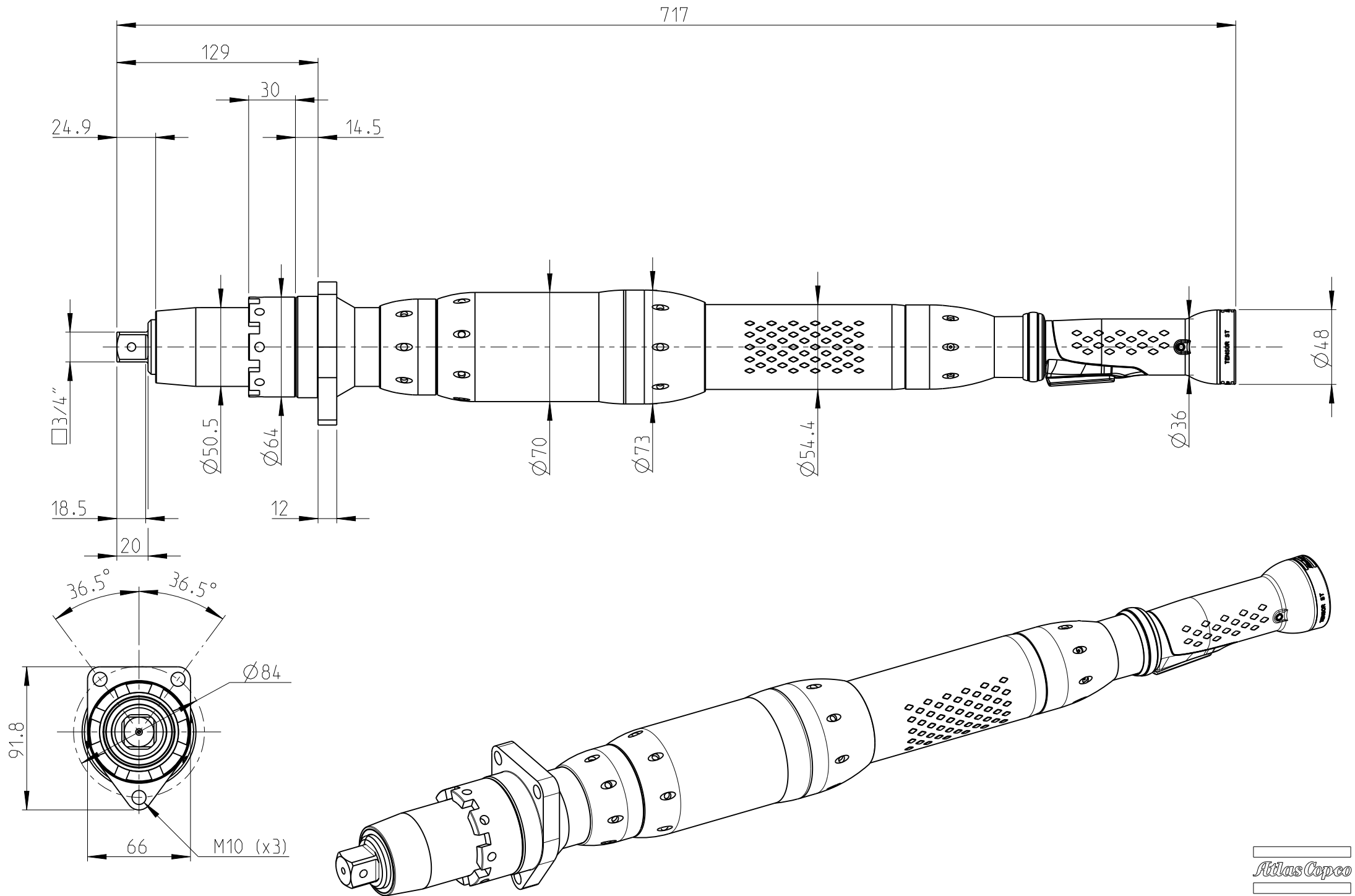
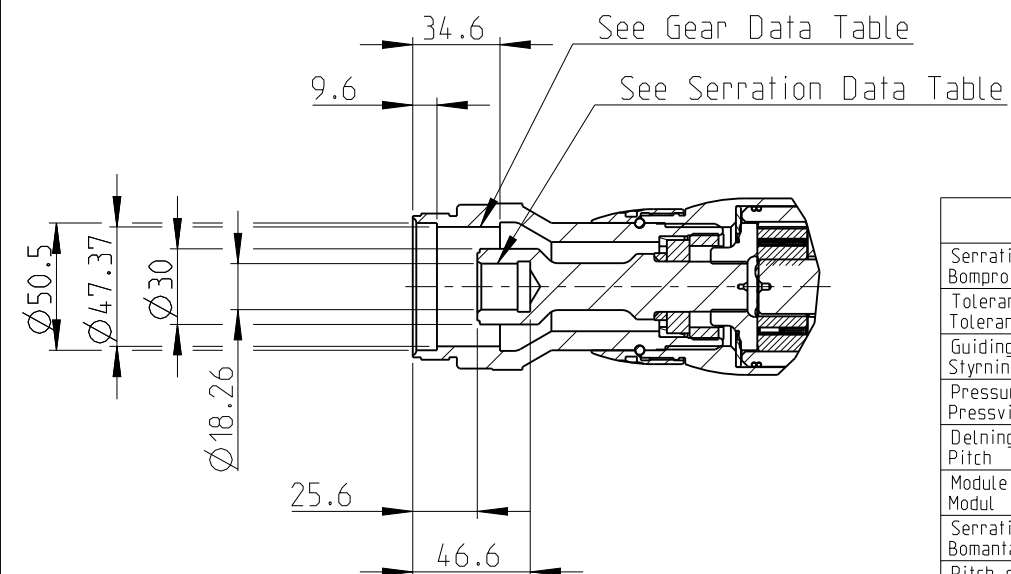
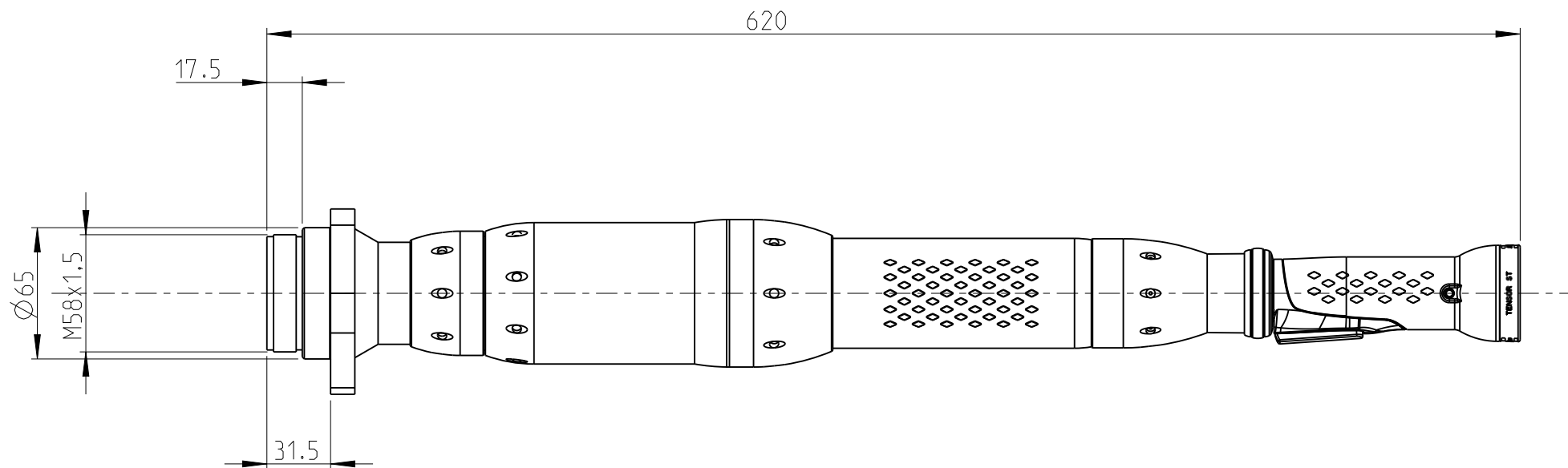




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SERRATION DATA/BOMDATA K1	
Serration profile and root form Bomprofil och bottenform	SMS1834 flat botten
Tolerance Tolerans	8
Guiding Styrning	Flank
Pressure angle Pressvinkel	30°
Delning Pitch	32/64
Module Modul	-
Serrations Bomantal	24
Pitch diameter Delningsdiameter	19.05
Root diameter Bottendiameter	19.884
Measurement between/over rollers Mått mellan/över mättrullar	17.063 ^{+0.080} _{+0.029}
Rollers' diameter Mättrullarnas diameter	Ø1.372 ±0.001

GEAR DATA/KUGGDATA K1	
Class Klass	8
Pressure angle Pressvinkel	20°
Basic rack Referensprofil	SMS 296
Module Normalmodul	0.8
Number of teeth Kuggtal	61
Helix angle Snedvinkel	-
Right or left hand teeth Snedriktning	-
Addendum modification coefficient Profilförskjutningsfaktor	0.108
Reference diameter Delningsdiameter	Ø48.8
Chordal tooth thickness Base tangent length over _ teeth Kordakuggtjocklek kuggvidd över kuggar	- -
Measurement between/over rollers Mått mellan/över mättrullar	+0.034 47.7 +0.068
Rollers' diameter Mättrullarnas diameter	Ø1.2 ±0.001

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