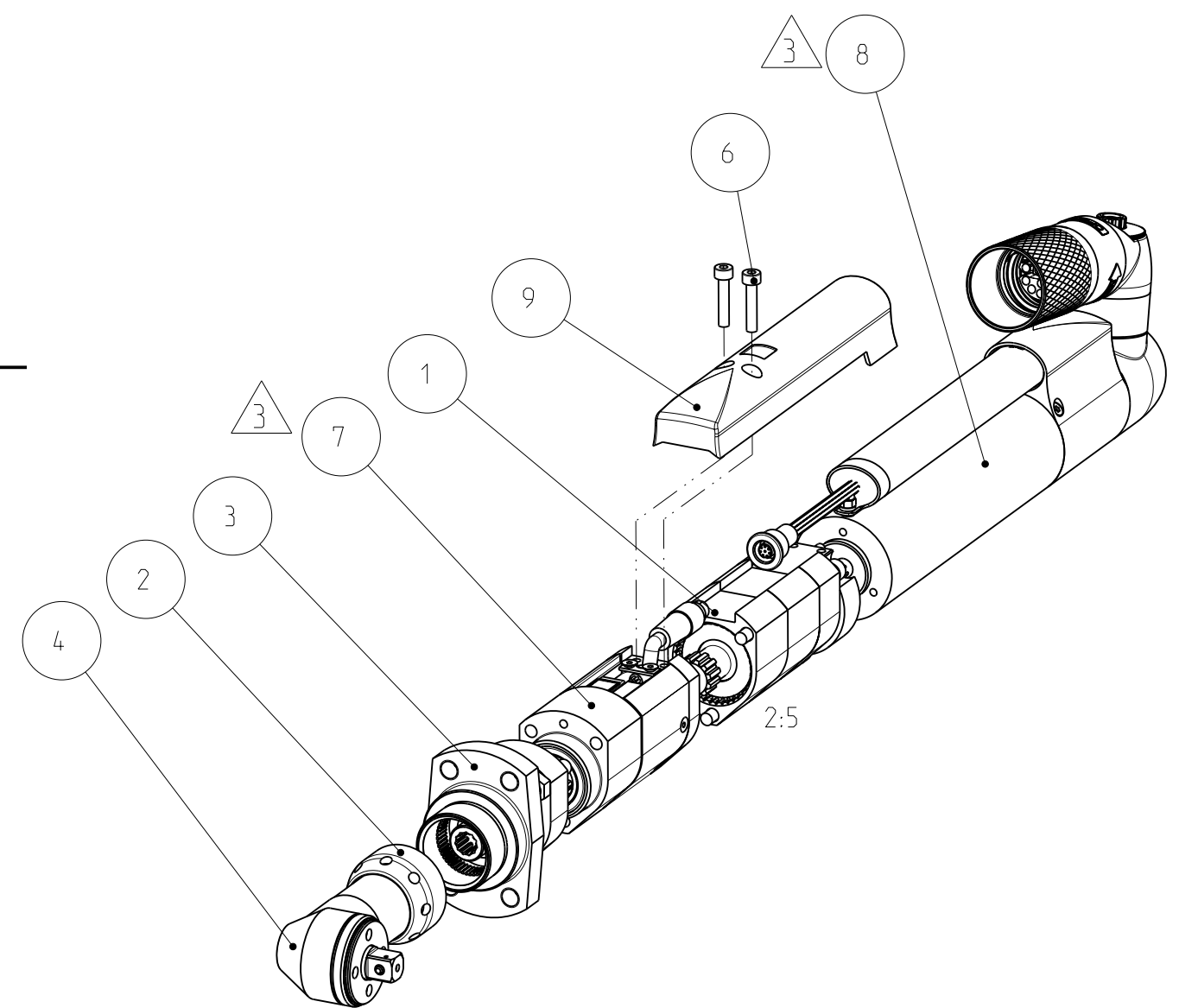
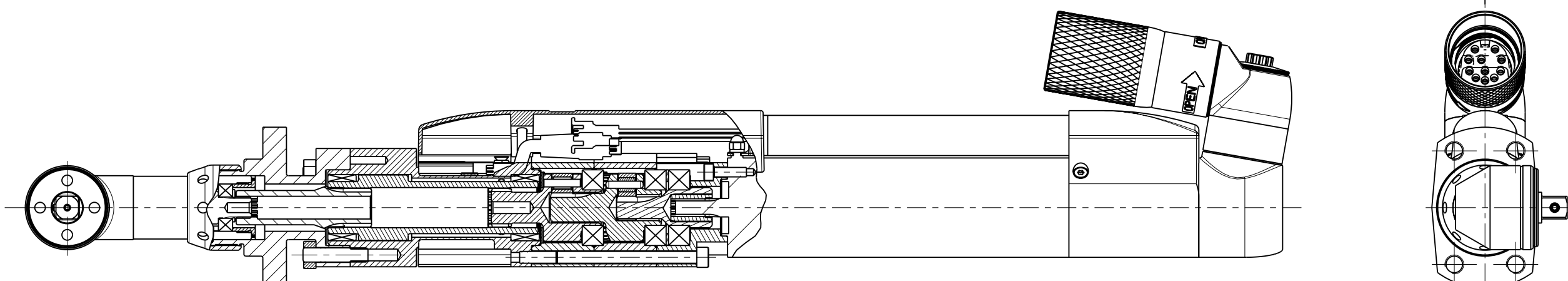




SP= Specially designed part, not available as standard spare part.  
\* FOR GREASE INSTRUCTION SEE PZ4113.  
Comment: Max torque 30Nm. Max speed 440 rpm.

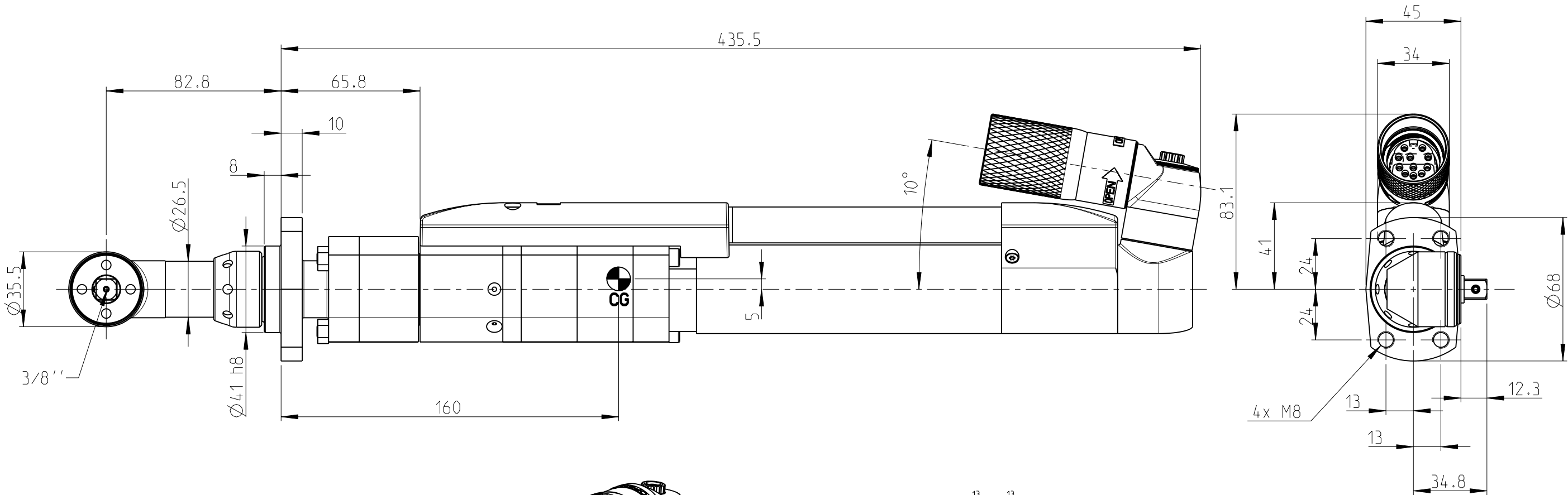
|     |              |        |                |                                           |       |
|-----|--------------|--------|----------------|-------------------------------------------|-------|
| 9   | 4230 2644 11 | 1      | CABLE RAIL     | QST 42-50                                 |       |
| 8   | 4230 3011 80 | 1      | MOTOR          | QST 42                                    |       |
| 7   | 4230 2962 80 | 1      | TRANSDUCER SET | QDT38-050                                 |       |
| 6   | 0211 1174 00 | 2      | HEX SOCK SCREW | MC6S M4x20 12.9                           |       |
| 5   | 4230 1480 00 | 1      | GREASE         | KERNITE Lubra K HS*                       |       |
| 4   | 4224 1504 05 | 1      | ANGLE GEAR     | i=14/9=1.56                               |       |
| 3   | 4232 1568 80 | 1      | CLAMP          | -                                         | SP    |
| 2   | 4220 0841 00 | 1      | CAP NUT        | -                                         |       |
| 1   | 4230 2170 81 | 1      | GEAR UNIT      | ''42'': i=21.33 (((39/9)+1)*((39/13)+1))) |       |
| Pos | Designation  | Number | Name           | Comment                                   | Class |

|                                             |   |   |   |   |   |
|---------------------------------------------|---|---|---|---|---|
| Tolerances, if not indicated, according to: | - | - | - | - | - |
| AC-STD                                      | - | - | - | - | - |

|                      |  |                     |                 |                 |                          |                      |  |
|----------------------|--|---------------------|-----------------|-----------------|--------------------------|----------------------|--|
| Name QST42-30CTV-P10 |  |                     |                 | QST             |                          | Secrecy class        |  |
| Material -           |  |                     |                 | 1102 K/-        |                          |                      |  |
| -                    |  |                     |                 | CAD Pro/E       |                          |                      |  |
|                      |  | Scale 1:2           | Format A3       | Family MK2_G    | Compare -                | Drawing owner<br>TOO |  |
|                      |  | Drawn B Nilsson     | Blank -         | Replaces -      |                          |                      |  |
| Transferred from -   |  | Cons.class 1295 K/- | Rev 3           | Status RELEASED | Designation 9831 4077 26 |                      |  |
|                      |  | Mass/Volume 4,0 kg  | Date 2008-03-12 | Sheet 1 (2)     |                          |                      |  |

|      |      |                                                  |            |       |
|------|------|--------------------------------------------------|------------|-------|
| 3    | -    | New connector: Motor & Transducer replaced = MK2 | 2013-05-29 | H0n   |
| Note | Pos. | Modified from                                    | Date       | Intr. |

|      |      |                                                  |            |       |
|------|------|--------------------------------------------------|------------|-------|
| 3    | -    | New connector: Motor & Transducer replaced = MK2 | 2013-05-29 | H0n   |
| Note | Pos. | Modified from                                    | Date       | Intr. |



HOLES TO BE DRILLED IN BASE PLATE

|                                             |            |             |        |        |            |               |
|---------------------------------------------|------------|-------------|--------|--------|------------|---------------|
| Tolerances, if not indicated, according to: |            | -           | -      | -      | -          | -             |
| AC-STD                                      |            | -           | -      | -      | -          | -             |
| Name QST42-30CTV-P10                        |            |             |        |        | QST        | Secrecy class |
| Material -                                  |            |             |        |        | 1102 K/-   |               |
| -                                           |            |             |        |        | CAD Pro/E  |               |
|                                             | Scale      | 1:2         | Format | A3     | Family     | MK2_G         |
|                                             | Drawn      | B Nilsson   | Blank  | -      | Compare    | -             |
|                                             | Cons.class | 1295 K/-    | Rev    | 3      | Replaces   | -             |
| Transferred from                            |            | Mass/Volume | 4.0 kg | Status | RELEASED   | Designation   |
| -                                           |            |             |        | Date   | 2008-03-12 | 9831 4077 26  |