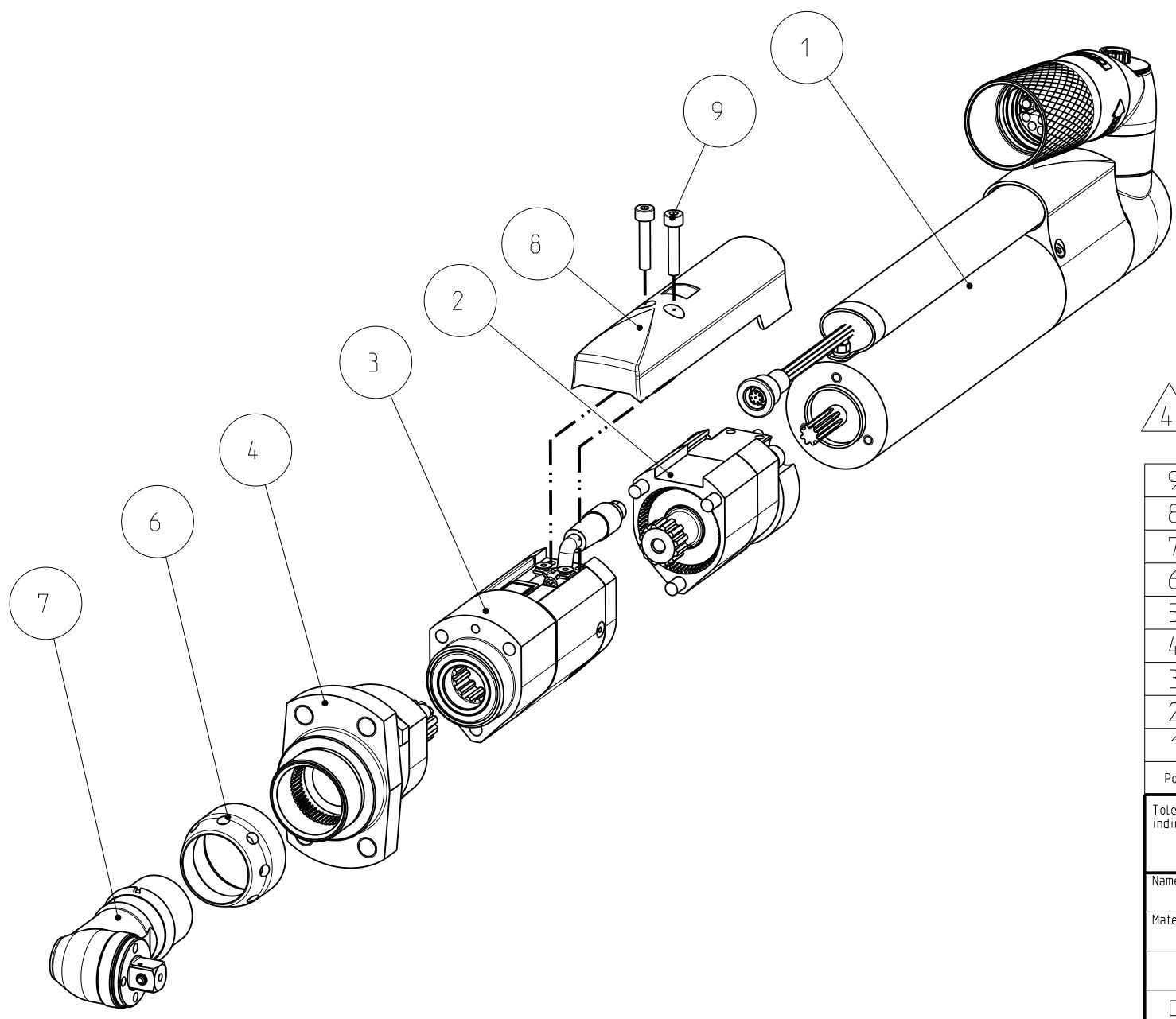
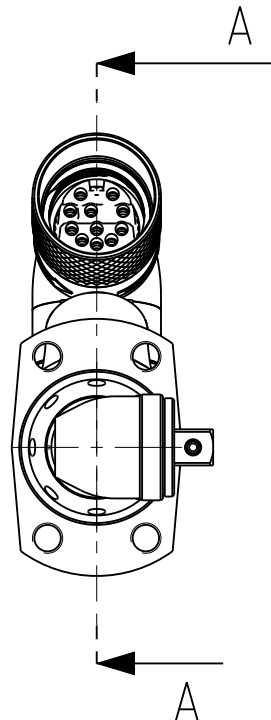
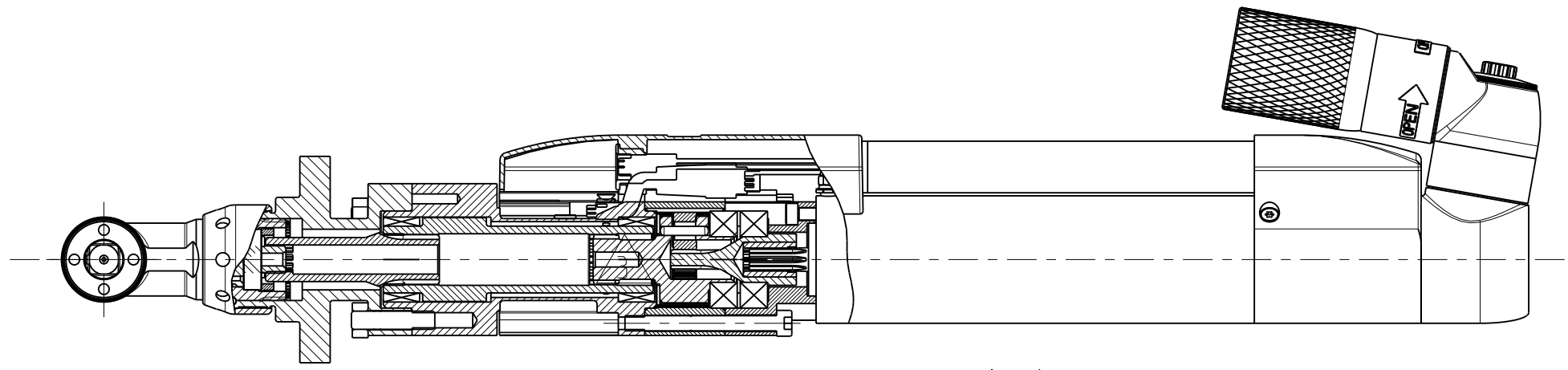




* FOR GREASE INSTRUCTIONS SEE PZ4113

Max torque 20Nm. Max speed 1200 rpm.

4

9	0211 1174 00	2	HEX SOCK SCREW	MC6S M4x20 12.9
8	4230 2644 10	1	CABLE RAIL	QST 42-20
7	4224 1500 13	1	ANGLE GEAR	I=17/11=1.545
6	4220 0841 00	1	CAP NUT	-
5	4230 1480 00	1	GREASE	KERNITE Lubra K HS*
4	4232 1568 80	1	CLAMP	-
3	4230 2962 80	1	TRANSDUCER SET	QDT38-050
2	4230 2170 80	1	GEAR UNIT	ETX42 ''38'' :i=7.500 ((65/10)+1)
1	4230 3011 80	1	MOTOR	QST 42
Pos	Designation	Number	Name	Comment

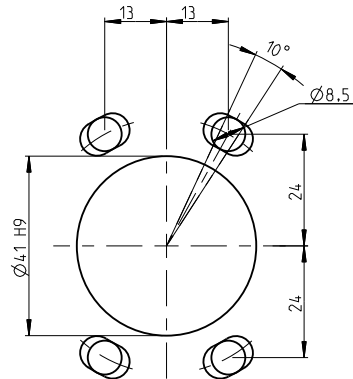
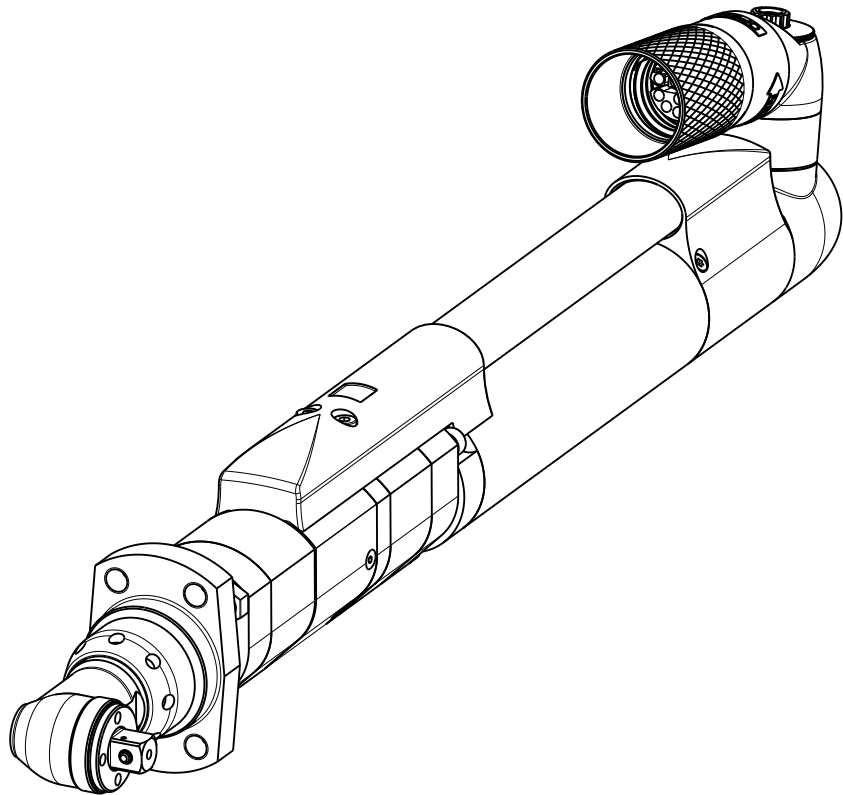
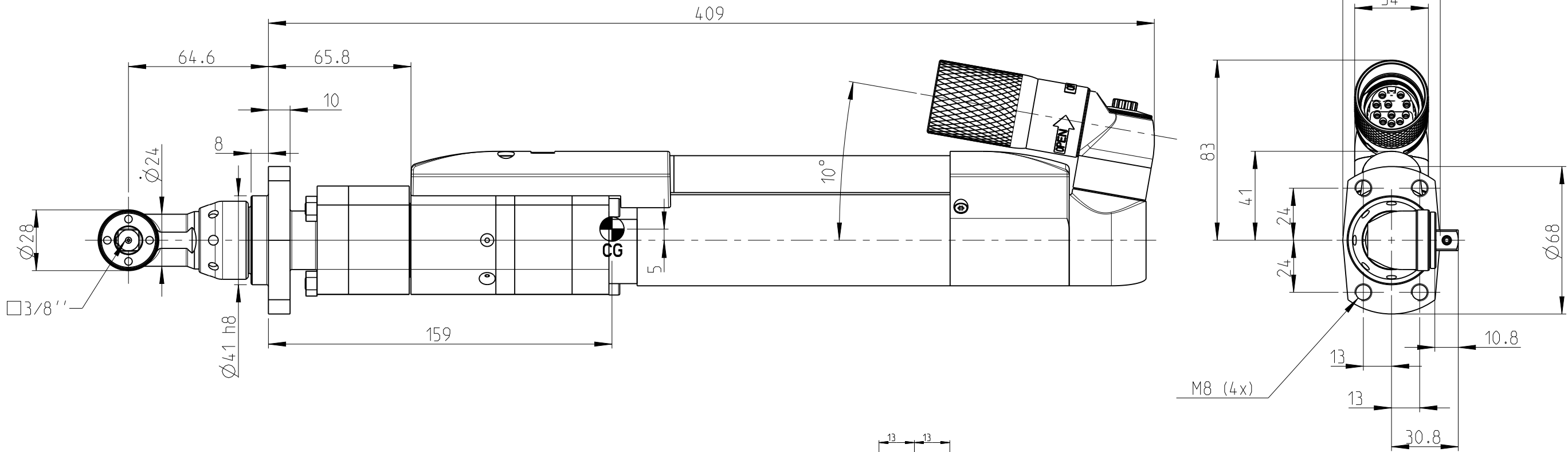
Tolerances, if not indicated, according to:	-	-	-	-	-
AC-STD	-	-	-	-	-

Name QST42-20CTV-P10				QST		Secrecy class	
Material -				1102 K/-			
-				CAD Pro/E			
		Scale 1:2	Format A3	Family MK2_G	Compare -	Drawing owner TOO	
Drawn B Nilsson		Blank -		Replaces -			
Transferred from -		Cons.class 1295 K/-	Rev 4	Status Released	Designation	Sheet 1 (2)	
		Mass/Volume 3.5 kg	Date 2008-03-11	9831 4077 27			

4	-	BOM-pos number corrected.	2015-06-01	HPN
Note	Pos.	Modified from	Date	Intr.

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Model name	9831407727	Rev. Ver	4.1+
Drawing name	9831407727	Rev. Ver	4.1



HOLES TO BE DRILLED IN BASE PLATE

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4	-	BOM-pos number corrected.	2015-06-01	HPN
Note	Pos.	Modified from	Date	Intr.

Tolerances, if not indicated, according to:		-	-	-	-	-
AC-STD		-	-	-	-	-
Name QST42-20CTV-P10					QST	Secrecy class
Material -					1102 K/-	
-					CAD Pro/E	
		Scale 1:2	Format A3	Family MK2_G	Compare -	Drawing owner T00
		Drawn B Nilsson		Blank -	Replaces -	
Transferred from -		Cons.class 1295 K/-	Rev 4	Status Released	Designation	Sheet 2 (2)
		Mass/Volume 3.5 kg		Date 2008-03-11	9831 4077 27	