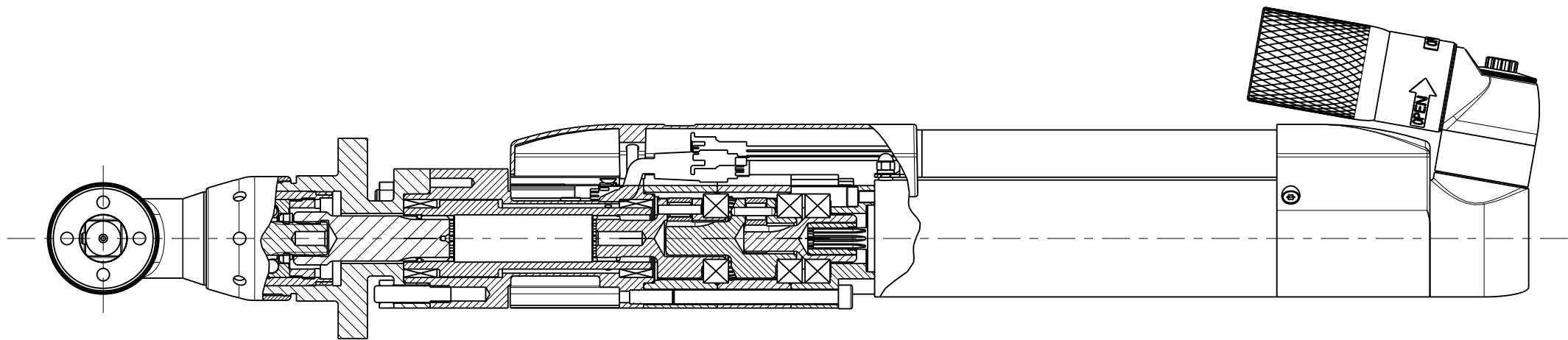


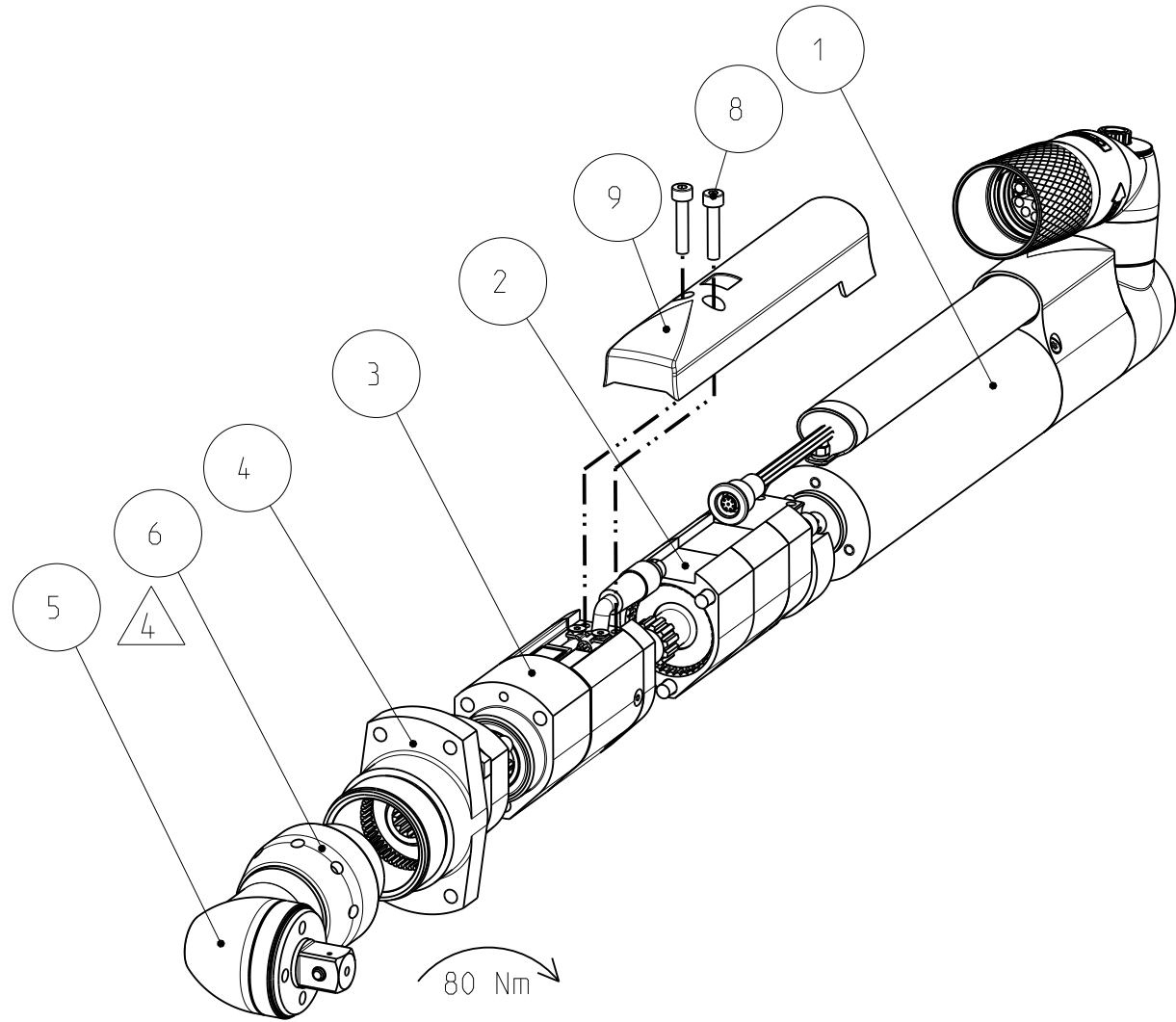
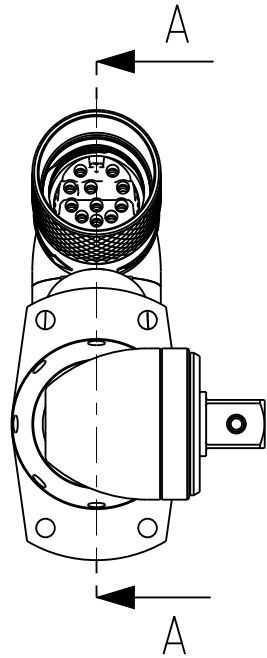
Model name	9831407728	Rev. Ver	4.1+
Drawing name	9831407728	Rev. Ver	4.1

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Note	4	-	Torque added to cap nut	2015-06-09	KW n
	Pos.		Modified from	Date	Intr.



A-A



* FOR GREASE INSTRUCTION SEE PZ4113.

Max torque 70Nm. Max speed 440 rpm.

9	4230 2644 11	1	CABLE RAIL	QST 42-50
8	0211 1174 00	2	HEX SOCK SCREW	MC6S M4x20 12.9
7	4230 1480 00	1	GREASE	KERNITE Lubra K HS*
6	4220 0848 00	1	CAP NUT	-
5	4224 2508 00	1	ANGLE GEAR ETV-ST6/ST8-100	i=17/11=1.545
4	4230 2335 80	1	ADAPTER	QMX42
3	4230 2962 80	1	TRANSDUCER SET	QDT38-050
2	4230 2170 81	1	GEAR UNIT	"42": i=21.33 (((39/9)+1)*((39/13)+1))
1	4230 3011 80	1	MOTOR	QST 42

Pos	Designation	Number	Name	Comment
Tolerances, if not indicated, according to:				
AC-STD				

Name QST42-70CTV-P13				QST	Secrecy class
Material -				1102 K/-	
-				CAD Pro/E	
		Scale 1:2	Format A3	Family MK2_G	Compare -
Drawn B Nilsson		Blank -		Replaces -	
Transferred from -		Cons.class 1295 K/-	Rev 4	Status Released	Designation
		Mass/Volume 4.5 kg	Date 2008-03-11	9831 4077 28	

Sheet 1 (2)

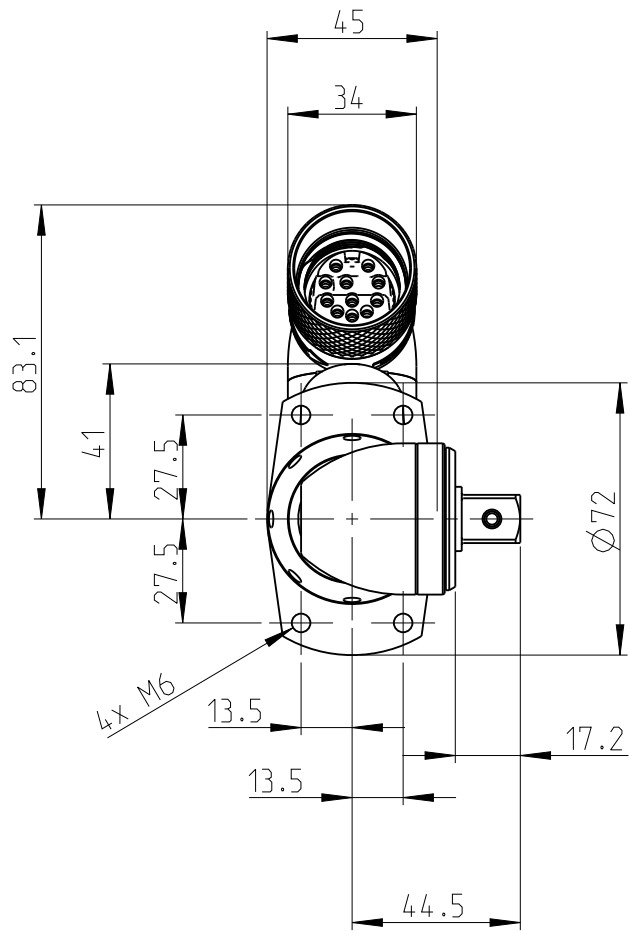
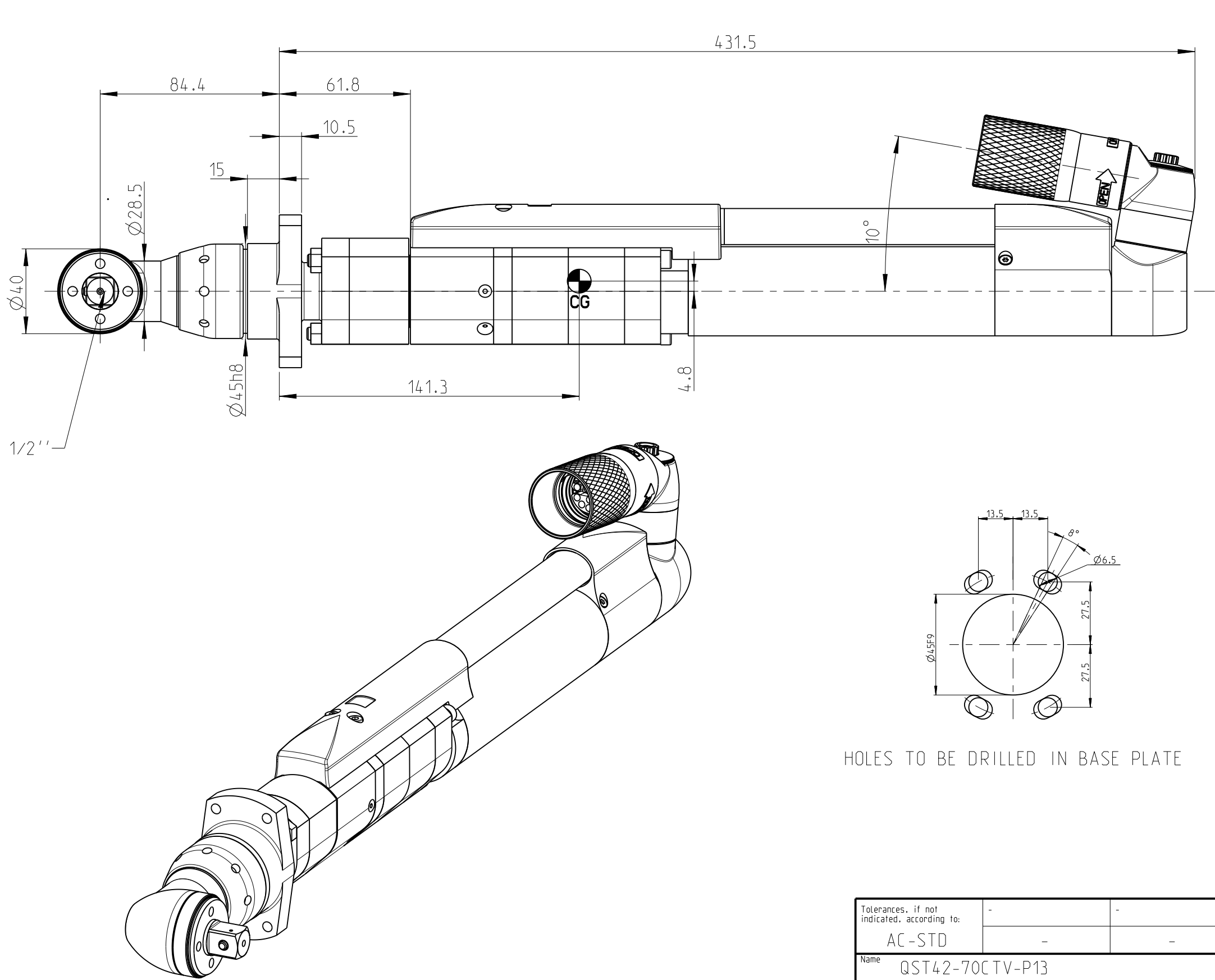
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Drawing owner

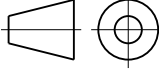
Model name	9831407728	Rev.Ver'	4.1+
Drawing name	9831407728	Rev.Ver'	4.1

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Note	4	-	Torque added to cap nut	2015-06-09	KW n
	Pos.		Modified from	Date	Intr.



HOLES TO BE DRILLED IN BASE PLATE

Tolerances, if not indicated, according to:		-	-	-	-	-
AC-STD		-	-	-	-	-
Name QST42-70CTV-P13					QST	Secrecy class
Material -					1102 K/-	
-					CAD Pro/E	
		Scale 1:2	Format A3	Family MK2_G	Compare -	Drawing owner
		Drawn B Nilsson		Blank -	Replaces -	T00
Transferred from -		Cons.class 1295 K/-	Rev 4	Status Released	Designation	Sheet 2 (2)
		Mass/Volume 4.5 kg		Date 2008-03-11	9831 4077 28	