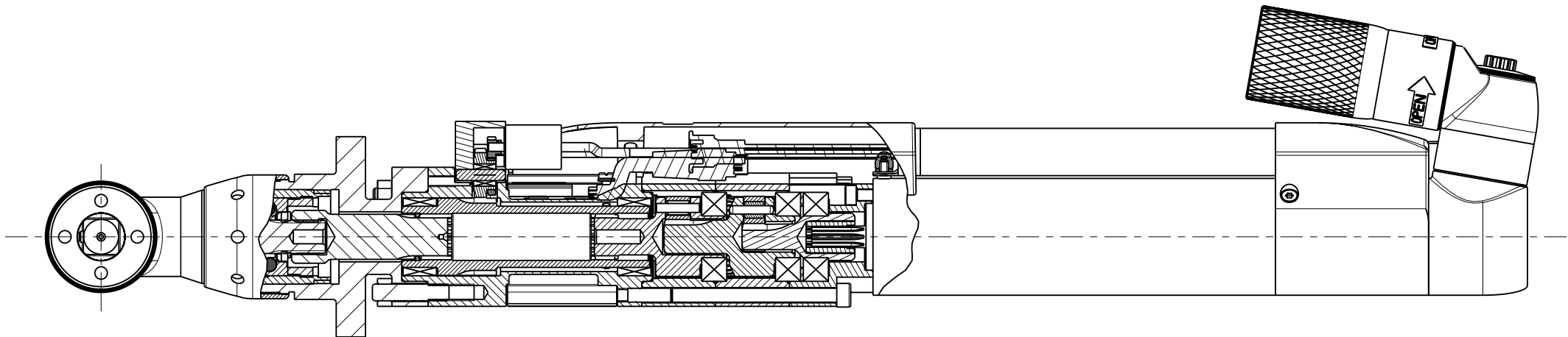


* FOR GREASE INSTRUCTION SEE PZ4113.
Strongest compression spring mounted at delivery.

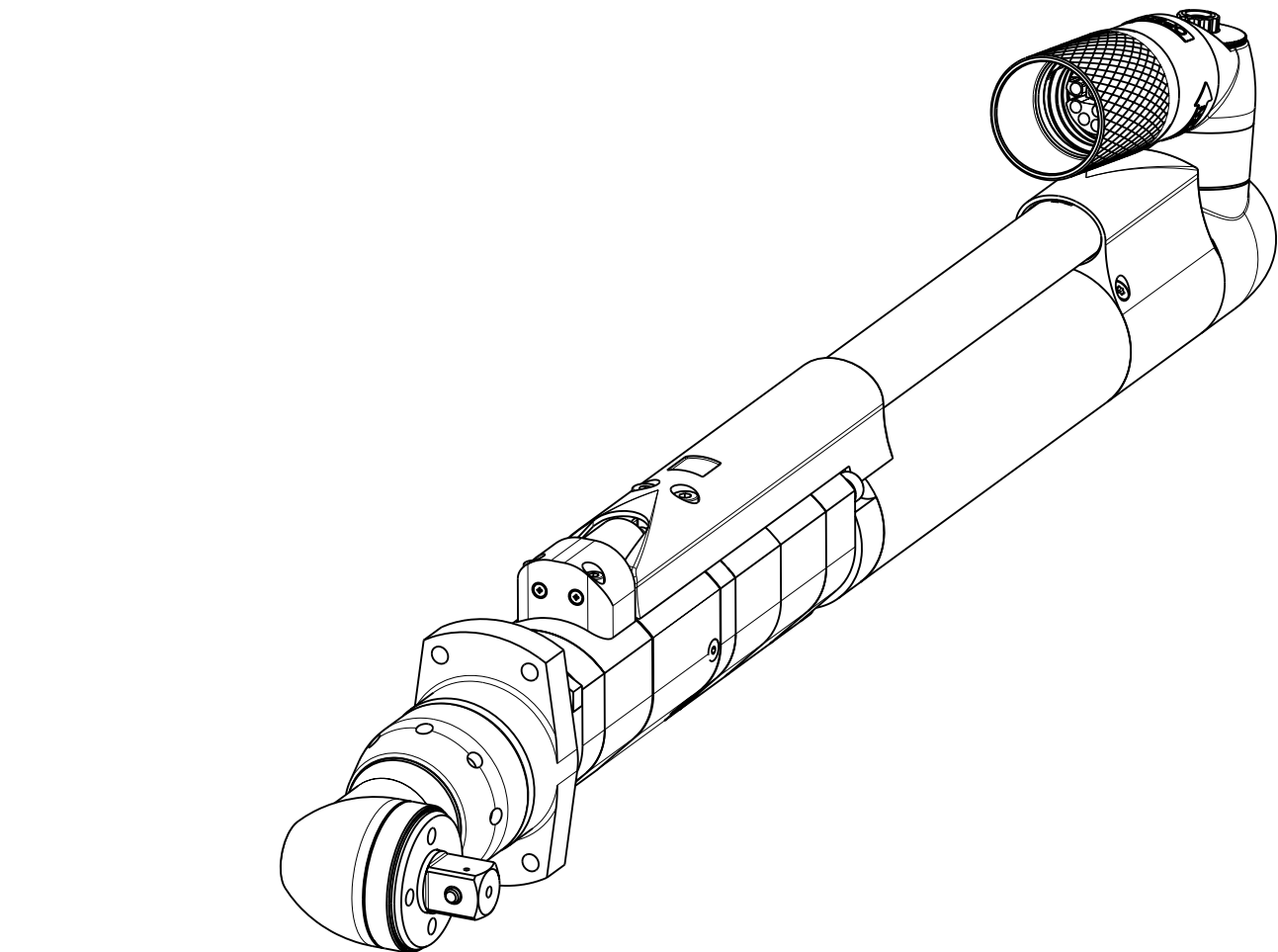
Comment: Max torque 70Nm. Max speed 440 rpm.

9	4230 1480 00	1	GREASE	KERNITE Lubra K HS*
8	0211 1174 00	2	HEX SOCK SCREW	MC6S M4x20 12.9
7	4230 2644 07	1	CABLE RAIL	QST42-50CTTA
6	4224 2508 00	1	ANGLE GEAR ETV-ST6/ST8-100	i=17/11=1.545
5	4220 0848 00	1	CAP NUT	-
4	4230 2335 80	1	ADAPTER	QMX42
3	4230 2962 86	1	TRANSDUCER SET	QSTTA42
2	4230 2170 81	1	GEAR UNIT	"42": i=21.33 (((39/9)+1)*((39/13)+1)))
1	4230 3011 81	1	MOTOR	QSTTA 42

Pos	Designation	Number	Name	Comment
	Tolerances, if not indicated, according to:	-	-	-
	AC-STD	-	-	-

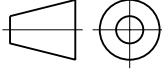
Name QST42-70CTTAV-P13				QST		Secrecy class	
Material -				1102 K/-		CAD Pro/E	
Scale 1:2				Format A3		Family MK2_G	
Drawn PLK				Blank -		Replaces -	
Cons.class 1295 K/-				Rev 2		Status RELEASED	
Mass/Volume 4.4 kg				Date 2008-08-11		Designation 9831 4077 39	
Transferred from -				Sheet 1 (2)		Drawing owner TOO	

2	-	New connector; Motor and transducer replaced = MK2	2013-07-08	BNn
Note	Pos.	Modified from	Date	Intr.



HOLES TO BE DRILLED IN BASE PLATE

2	-	New connector; Motor and transducer replaced = MK2	2013-07-08	BNr
Note	Pos.	Modified from	Date	Intr.

Tolerances, if not indicated, according to:		-	-	-	-	-
AC-STD		-	-	-	-	-
Name QST42-70CTTAV-P13					QST	Secrecy class 1102 K/- CAD Pro/E 
Material -						
-						
Atlas Copco	Scale 1:2	Format A3	Family MK2_G	Compare -	Drawing owner	
	Drawn PLK		Blank -	Replaces -	TOO	
Transferred from -	Cons.class 1295 K/-	Rev 2	Status RELEASED	Designation 9831 4077 39		Sheet 2 (2)
	Mass/Volume 4.4 kg		Date 2008-08-11			