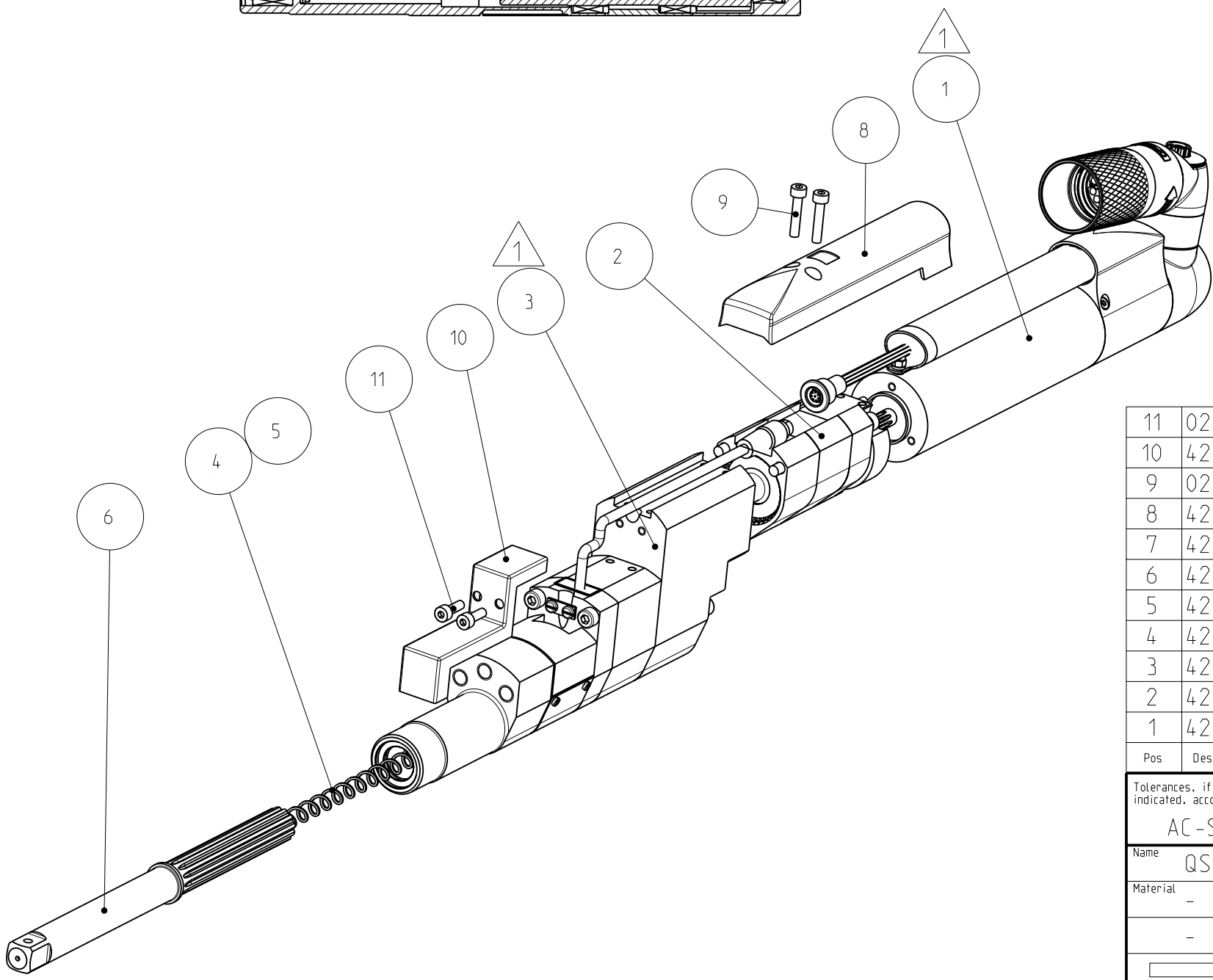
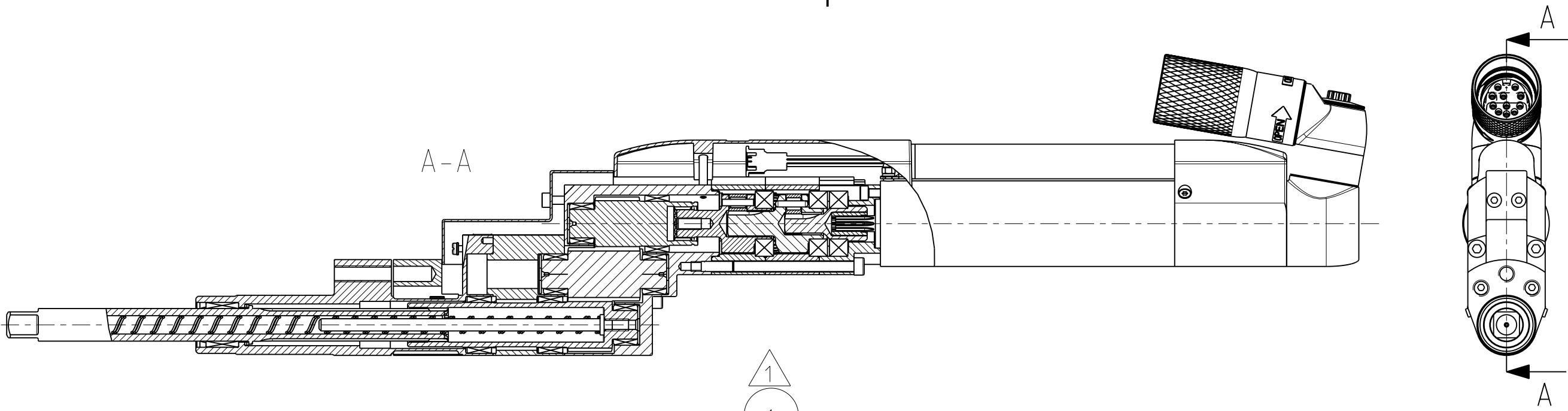




*FOR GREASE INSTRUCTION SEE PZ4113

- Strongest compression spring mounted at delivery
- SP = Specially designed part, not available as standard spare part.

Comment: Max torque 50 Nm. Max speed 700 r.p.m

11	0211 1171 00	2	HEX SOCK SCREW	MC6S M4X12 12.9	
10	4230 2911 00	1	CABLE RAIL	QST42 COT(T) TRA.76	
9	0211 1174 00	2	HEX SOCK SCREW	MC6S M4x20 12.9	
8	4230 2644 11	1	CABLE RAIL	QST 42-50	
7	4230 1480 00	1	GREASE	KERNITE Lubra K HS*	
6	4230 2120 00	1	SOCKET HOLDER	1/2'': ±0mm :tra. 3'' QM42 thru hole	
5	4230 2116 00	1	COMPRESSION SPRING	10-18N Tra.3''	
4	4230 2115 00	1	COMPRESSION SPRING	28-40N	
3	4232 6131 80	1	OFFSET GEAR	QDOT38-050 i=1.000 TRA.76	SP
2	4230 2170 81	1	GEAR UNIT	''42'': i=21.33 (((39/9)+1)*((39/13)+1)))	
1	4230 3011 80	1	MOTOR	QST 42	
Pos	Designation	Number	Name	Comment	Class

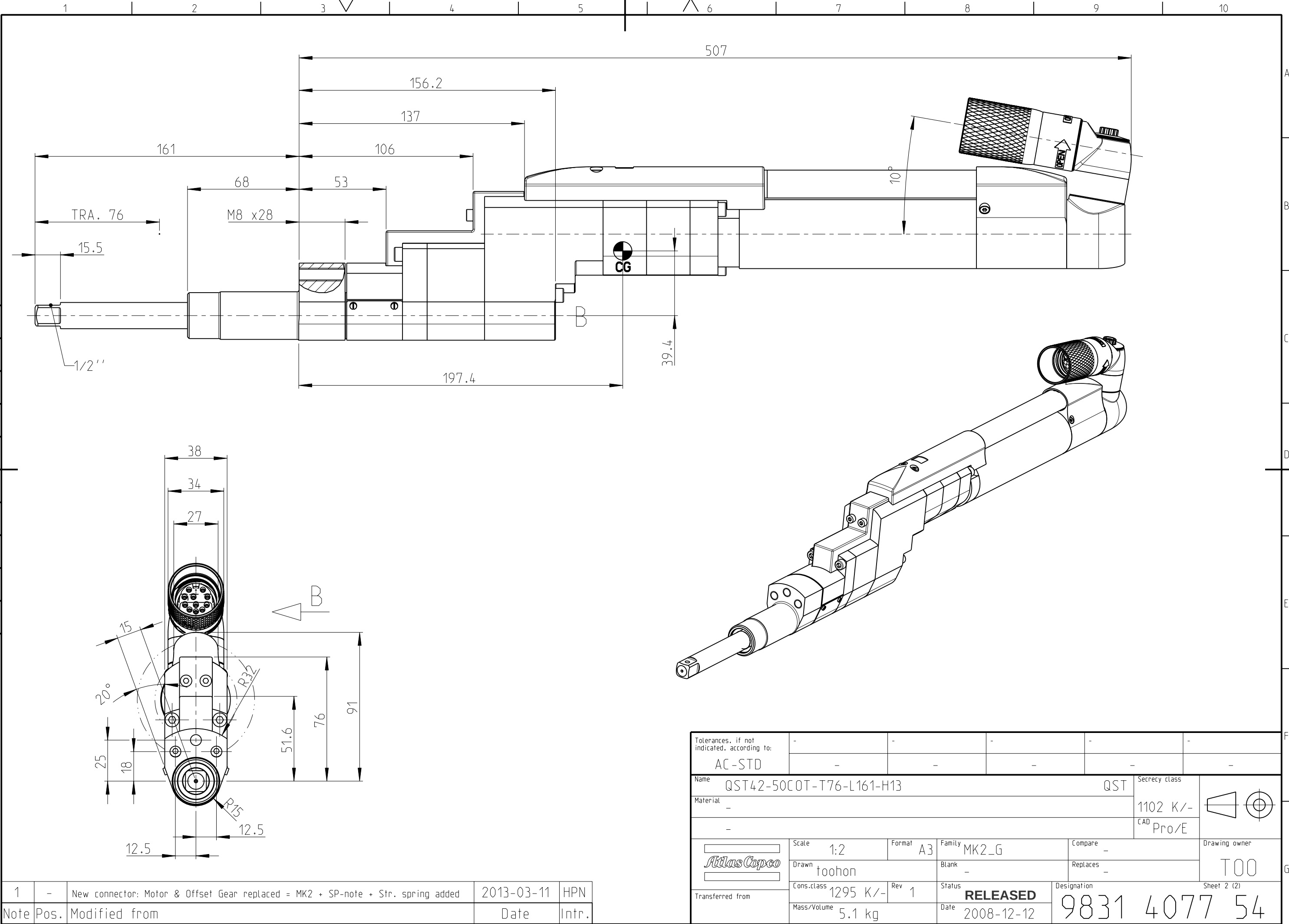
Tolerances, if not indicated, according to:		-	-	-	-	-
AC-STD		-	-	-	-	-
Name QST42-50COT-T76-L161-H13				QST		Secrecy class
Material -				1102 K/-		
-				CAD Pro/E		
		Scale 9:20	Format A3	Family MK2_G	Compare -	Drawing owner T00
Drawn toohon		Blank -		Replaces -		
Transferred from		Cons.class 1295 K/-	Rev 1	Status RELEASED	Designation	Sheet 1 (2)
		Mass/Volume 5.1 kg	Date 2008-12-12	9831 4077 54		

1	-	New connector: Motor & Offset Gear replaced = MK2 + SP-note + Str. spring added	2013-03-11	HPN
Note	Pos.	Modified from	Date	Intr.

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Model name	9831407754	Rev.Ver.	1.2 +
Drawing name	9831407754	Rev.Ver.	1.2

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1	-	New connector: Motor & Offset Gear replaced = MK2 + SP-note + Str. spring added	2013-03-11	HPN
Note	Pos.	Modified from	Date	Intr.