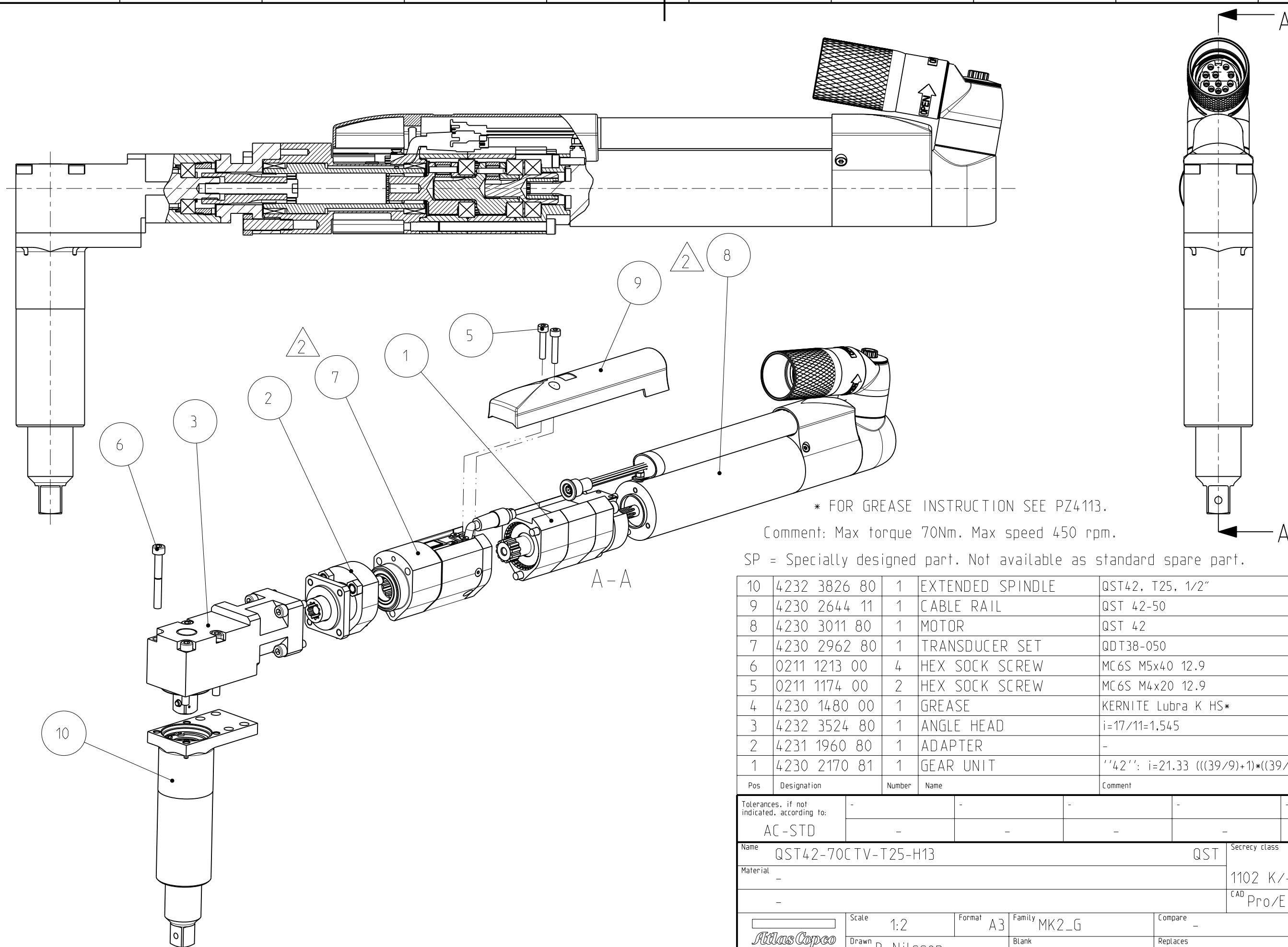




* FOR GREASE INSTRUCTION SEE PZ4113.

Comment: Max torque 70Nm. Max speed 450 rpm.

SP = Specially designed part. Not available as standard spare part.

10	4232 3826 80	1	EXTENDED SPINDLE	QST42, T25, 1/2"	SP
9	4230 2644 11	1	CABLE RAIL	QST 42-50	
8	4230 3011 80	1	MOTOR	QST 42	
7	4230 2962 80	1	TRANSDUCER SET	QDT38-050	
6	0211 1213 00	4	HEX SOCK SCREW	MC6S M5x40 12.9	
5	0211 1174 00	2	HEX SOCK SCREW	MC6S M4x20 12.9	
4	4230 1480 00	1	GREASE	KERNITE Lubra K HS*	
3	4232 3524 80	1	ANGLE HEAD	i=17/11=1,545	SP
2	4231 1960 80	1	ADAPTER	-	SP
1	4230 2170 81	1	GEAR UNIT	''42'': i=21.33 (((39/9)+1)*((39/13)+1)))	
Pos	Designation	Number	Name	Comment	Class

Tolerances, if not indicated, according to:	-	-	-	-	-
AC-STD	-	-	-	-	-

Name	QST42-70CTV-T25-H13	QST	Secrecy class	
Material	-		1102 K/-	
	-		CAD Pro/E	

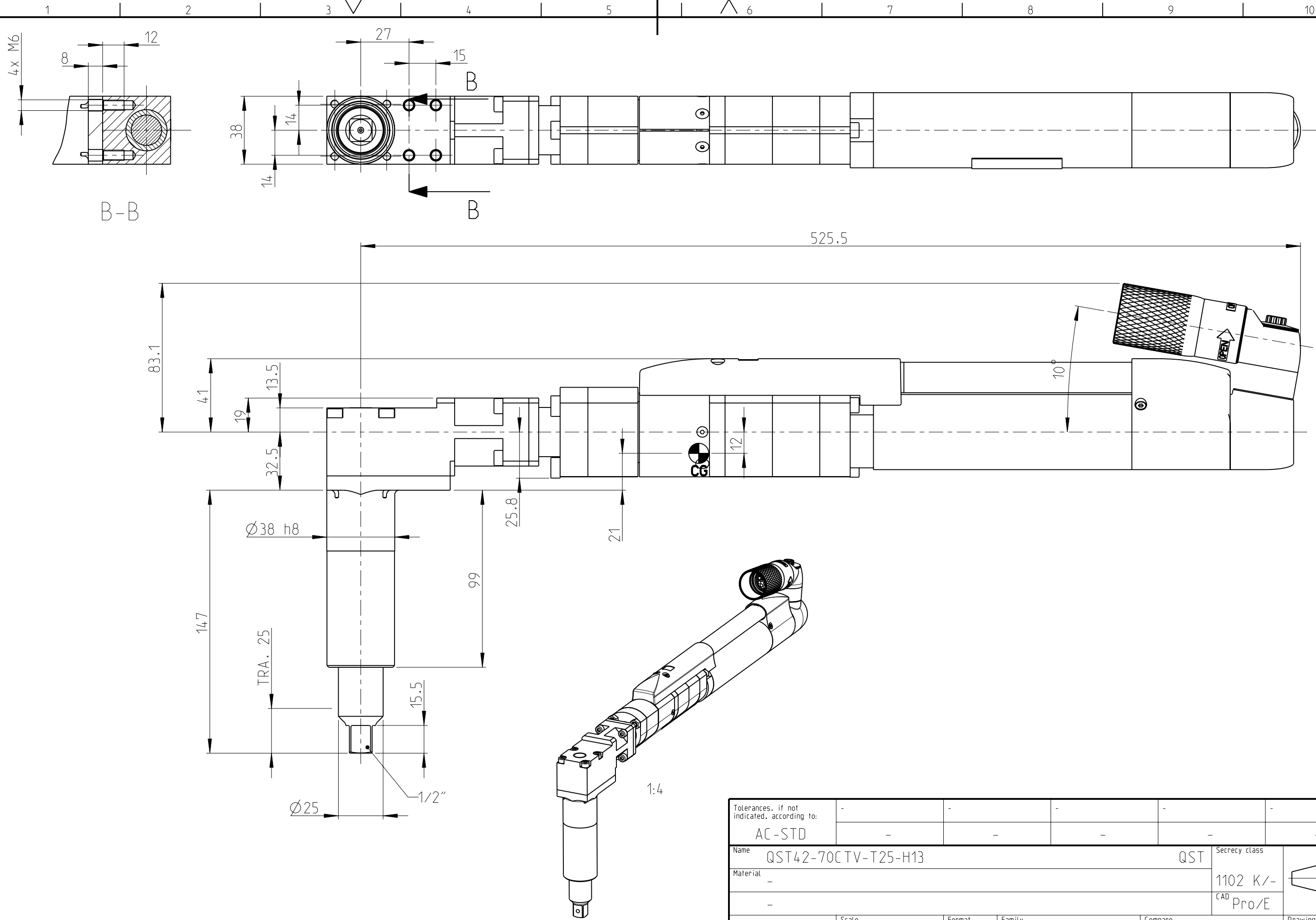
<i>Atlas Copco</i>	Scale1:2	FormatA3	FamilyMK2_G	Compare-	Drawing owner
	DrawnB Nilsson		Blank-	Replaces-	T00
Transferred from -	Cons.class1295 K/-	Rev2	StatusRELEASED	Designation	Sheet 1 (2)
	Mass/Volume5.5 kg		Date2008-12-15	9831 4077 59	

2	-	New connector:Motor & Transducer replaced = MK2	2013-03-21	H0n
Note	Pos.	Modified from	Date	Intr.

Model name	9831407759	Rev.Ver.	2.1
Drawing name	9831407759	Rev.Ver.	2.1

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2	-	New connector:Motor & Transducer replaced = MK2	2013-03-21	H0n
Note	Pos.	Modified from	Date	Intr.



Tolerances, if not indicated, according to:		-	-	-	-	-
AC-STD		-	-	-	-	-
Name QST42-70CTV-T25-H13					QST	Secrecy class
Material -					1102 K/-	
-					CAD Pro/E	
	Scale	1:2	Format	A3	Family	MK2_G
	Drawn	B Nilsson		Blank	-	Compare -
	Cons.class	1295 K/-	Rev	2	Status	RELEASED
Transferred from		Mass/Volume	5.5 kg	Date	2008-12-15	Designation
-		-		9831 4077 59		
				Sheet 2 (2)		
				Drawing owner		
				T00		