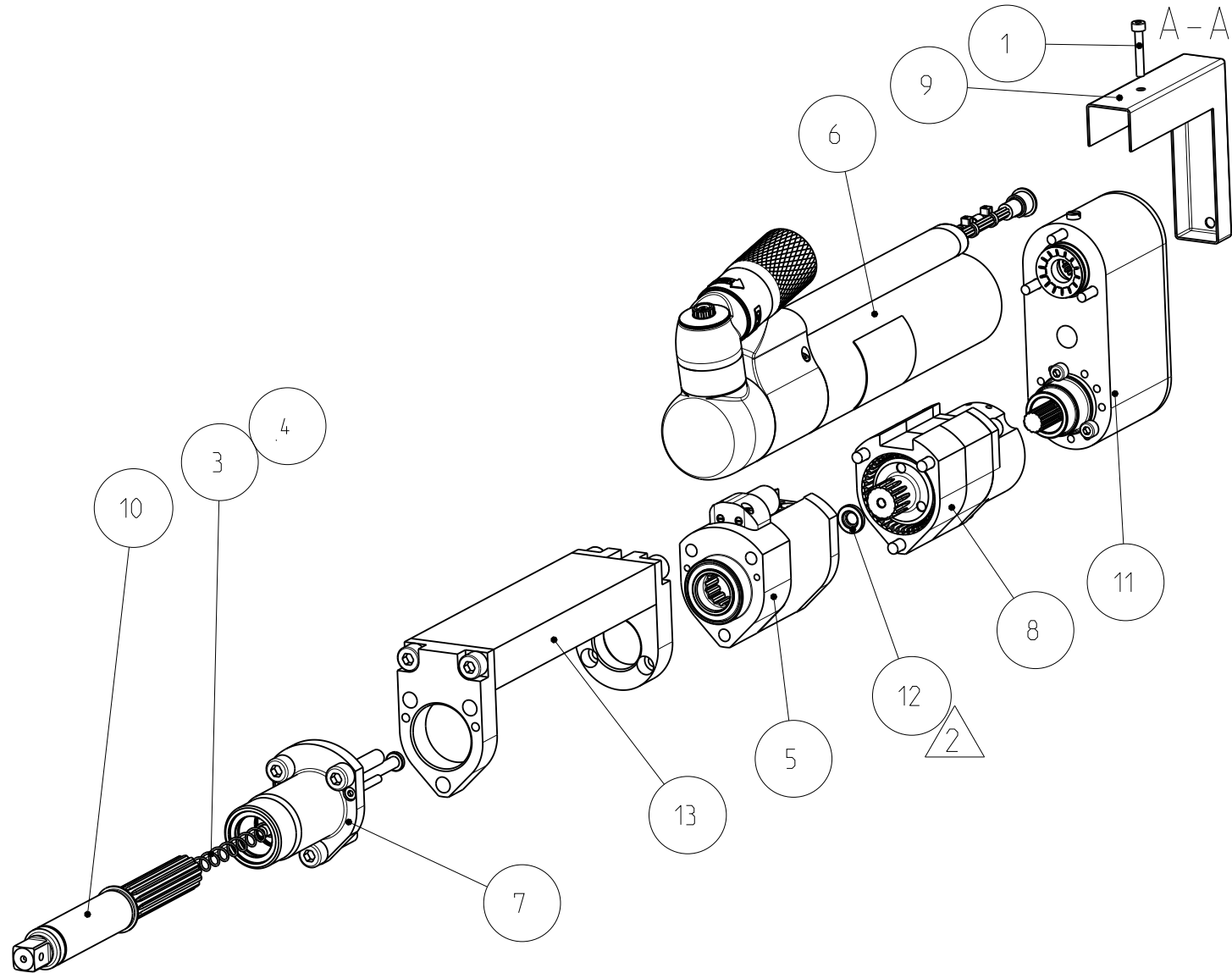
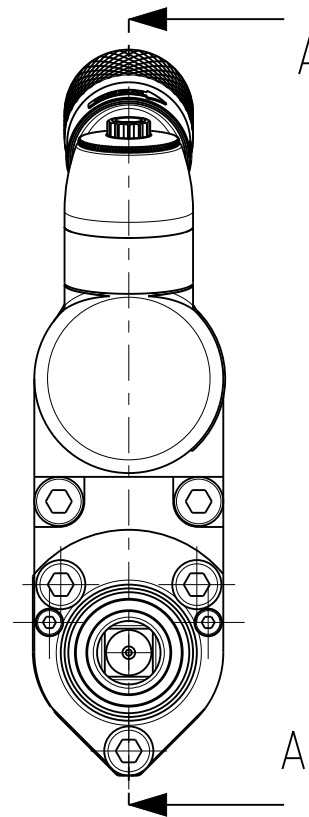
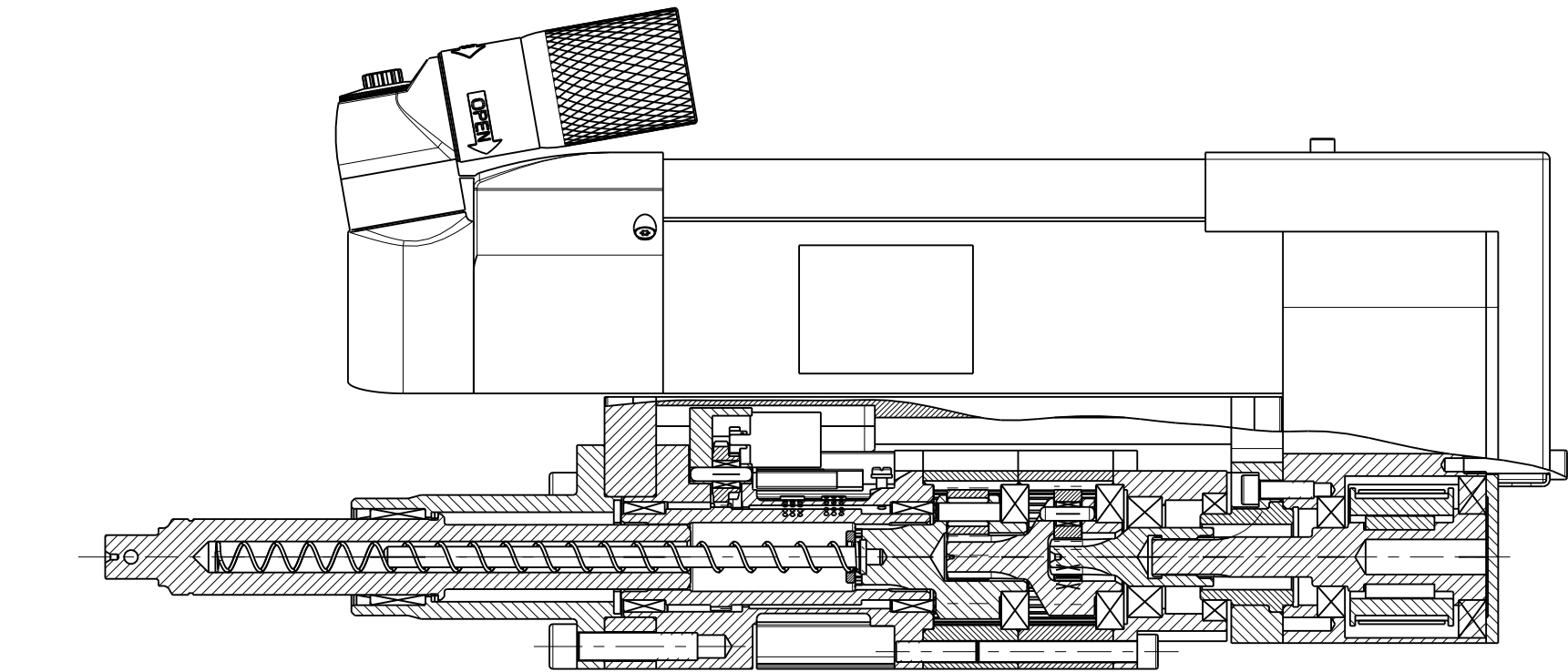




* FOR GREASE INSTRUCTION SEE PZ4113

Strongest compression spring mounted at delivery.

SP=Specially designed part, not available as standard spare part.

Max torque 150 Nm. Max speed 380 rpm; Tra 50 mm.

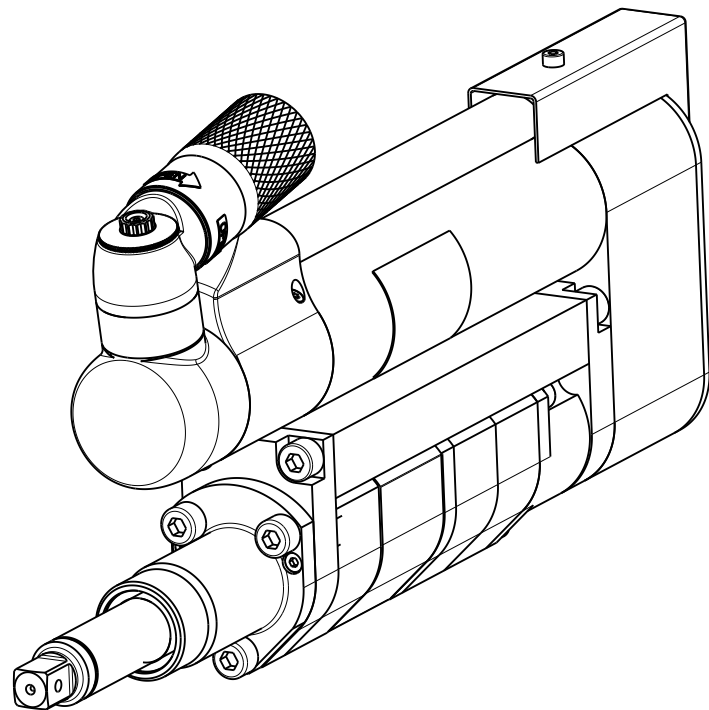
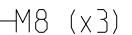
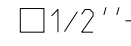
13	4232 8148 80	1	CLAMP	QST50	SP
12	4232 8148 02	1	SPACER	QST50	SP
11	4232 8070 80	1	U-GEAR	QST50	SP
10	4232 7466 00	1	SOCKET HOLDER	1/2'' ±0mm 50mm travel WM5 thru hole	SP
9	4232 3503 00	1	CABLE RAIL	QST50	SP
8	4232 3501 80	1	GEAR UNIT	QMX50: $i=((41/8)+1) \times ((41/10)+1)=31.24$	SP
7	4232 1374 80	1	FRONT PART	QMX50	SP
6	4230 3012 81	1	MOTOR	QSTTA50	
5	4230 2963 60	1	TRANSDUCER SET	QST50-CTTA	SP
4	4230 1826 00	1	COMPRESSION SPRING	38-55N	
3	4230 1825 02	1	COMPRESSION SPRING	20-30N	
2	4230 1480 00	1	GREASE	KERNITE Lubra K HS*	
1	0211 1176 00	1	HEX SOCK SCREW	MC6S M4x25 12.9	
Pos	Designation	Number	Name	Comment	Class

Tolerances, if not indicated, according to:	-	-	-	-	-
AC-STD	-	-	-	-	-

Name	QST50-150CUTTA-T45-L137-H13				Secrecy class
Material	-				1102 K/-
	-				CAD Pro/E
Scale	1:2	Format	A3	Family	MK2
Drawn	H Petrén		Blank	-	
Cons.class	1295 K/-	Rev	2	Status	Released
Transferred from	-		Mass/Volume	8.6 kg	Date
				2018-03-22	Designation
				9831 4107 96	
				Sheet 1 (2)	
				Drawing owner	
				T00	

2	E4	Spacer 4232 8148 02 added. Travel 45 was previously incorrect 50.	2019-05-07	HPN
Note	Pos.	Modified from	Date	Intr.

Rev. Ver 2.1

[illegible]

Note	Pos.
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Tolerances, if not indicated, according to:	-	-	-	-	-
AC-STD	-	-	-	-	-

Name	QST50-150CUTTA-T45-L137-H13	Secrecy class	
Material	-	1102 K/-	
-	-	CAD Pro/E	

<i>Atlas Copco</i>		Scale 1:2	Format A3	Family MK2	Compare -	Drawing owner TOO
		Drawn H Petrén		Blank -	Replaces -	
Transferred from -		Cons.class 1295 K/-	Rev 2	Status Released	Designation 9831 4107 96	Sheet 2 (2)
		Mass/Volume 8.6 kg		Date 2018-03-22		