

# Reaction bar

Printed Matter No.9839 0605 00  
Publication Date 2023-08-18

Valid from Serial No. -

## Instruction Supplement

Sliding drive (4100 Nm)	4210 4752 85
Sliding drive (1300 Nm)	4210 4752 90
Sliding drive (4100 Nm)	4210 4752 91
Sliding drive (8100 Nm)	4210 4752 92
Sliding drive (2600 Nm)	4210 4752 93



### WARNING

To reduce risk of injury, everyone using, installing, repairing, maintaining, changing accessories on, or working near this tool **MUST** read and understand these instructions before performing any such task.

**DO NOT DISCARD - GIVE TO USER**

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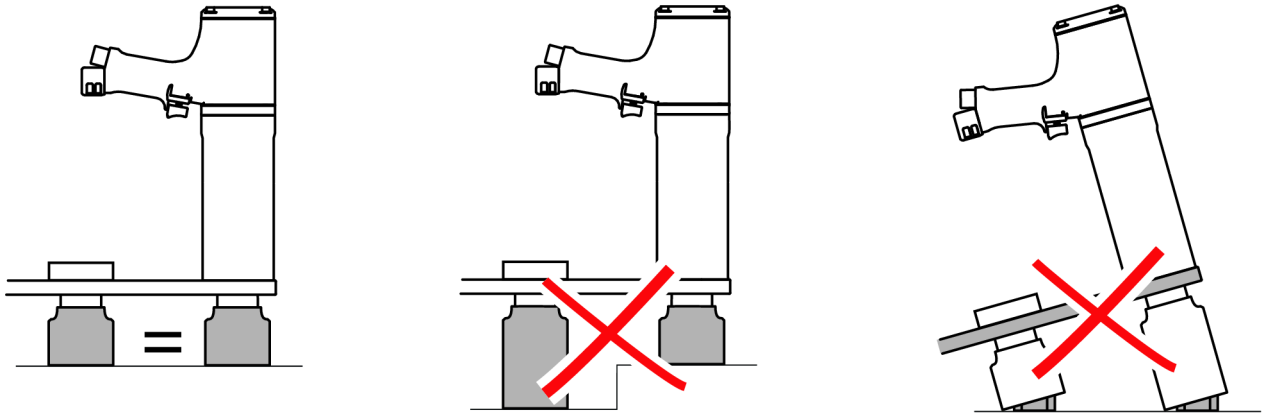
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## Instruction supplement

### Installation requirements

Before installation and operation consider the length of the used sockets.

- Use the same socket length on both the driving tool and the sliding drive.
- Do not use a longer socket on the sliding drive.
- Do not tilt the system.



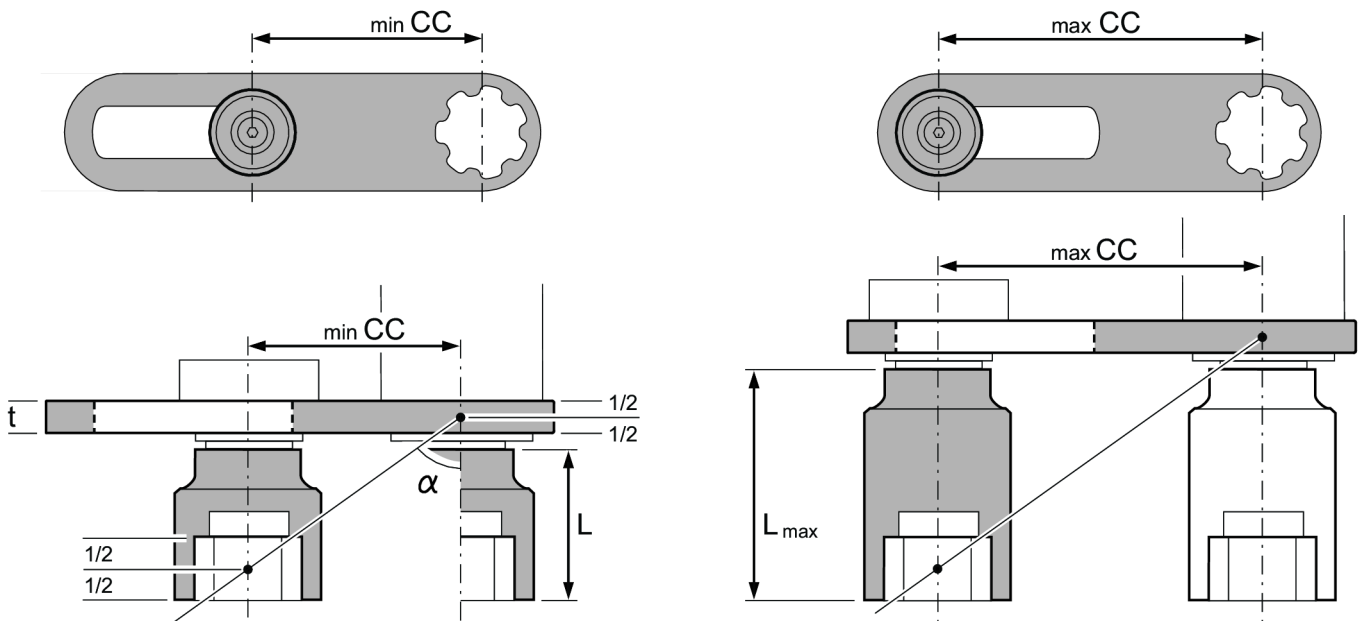
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### Socket length and mounting position

Do not use a long socket at the minimum mounting distance, min CC, from the center of the tool drive.

Use a socket as short as possible of standard length L according to the table.

When you mount at the maximum mounting distance, max CC, from center of the tool drive it is allowed to use a longer socket,  $L_{max}$  according to the table



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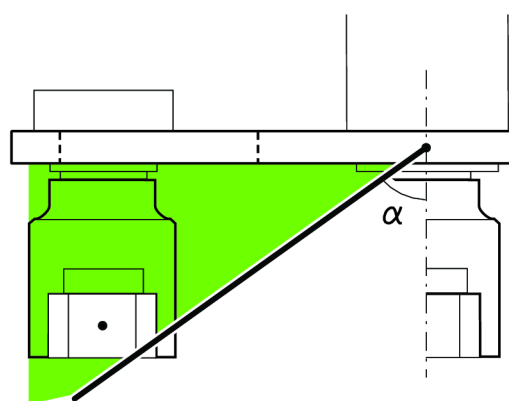
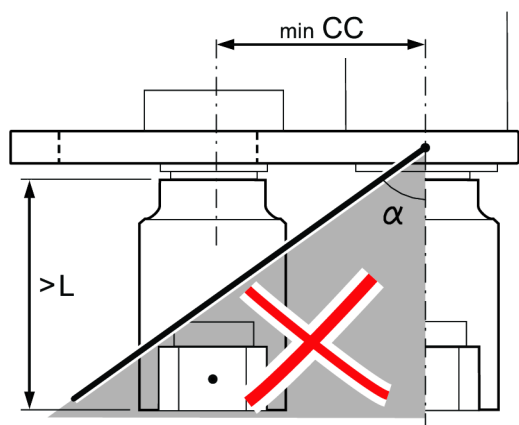
### Recommended socket lengths at min and max mounting distance

Model	Sliding drive t (mm)	min CC (mm)	L (mm)	max CC (mm)	$L_{max}$ (mm)	min $\alpha^\circ$
RTP1300	16	76.5	56	191.5	100	50

Model	Sliding drive t (mm)	min CC (mm)	L (mm)	max CC (mm)	L <sub>max</sub> (mm)	min α°
RTP2600	20	81.5	75	186.5	115	45
RTP4100	20	84.5	80	199.5	125	45
RTP8100	25	210.5	105	317.5	170	60
ETP ST101-1300	16	76.5	56	191.5	100	50
ETP ST101-2600	20	81.5	75	186.5	115	45
ETP ST101-4000	20	84.5	80	199.5	125	45
ETP ST101-5800	25	210.5	105	317.5	170	60
ETP ST101-8000	25	210.5	105	317.5	170	60

**NOTICE**

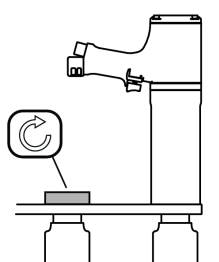
Risk of overloading the system if a longer socket than L is mounted at min CC.



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**Installation**

1. Install the driving tool in the sliding drive.
  2. Attach the sockets.
  3. Tighten the nut to the sliding drive at the mounting position.
- ⓘ Make sure that the sliding drive is fastened correctly.



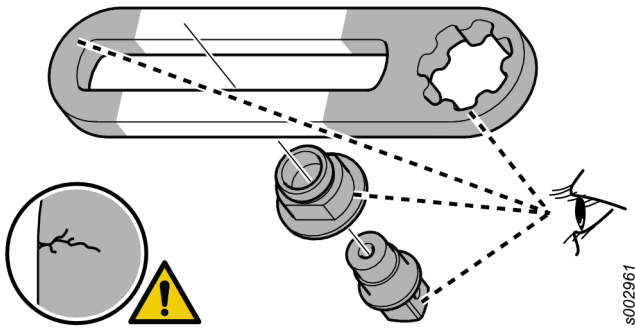
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4. Make sure that the sliding drive is in horizontal position and that the axis of the driving tool and sliding drive nut are in parallel.

**Maintenance**

If the reaction bar is used daily, do a visual inspection every day of the sensitive areas, for example near the center hole and at the thinnest parts of the reaction bar.

Always replace a damaged part.









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